

SD

Einsteichen und Drehen
Grooving and Turning

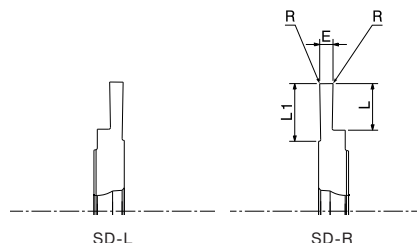
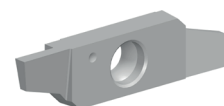
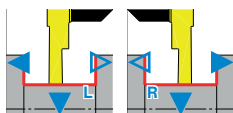


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



SD-L

SD-R

Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD6-L

L	0.50	2.00	6.00	-	437338	440240	448578	381636
L	0.60	2.00	6.00	-	448753	448755	448579	448757
L	0.75	2.50	6.00	-	448754	448756	448580	448758
L	0.80	2.50	6.00	-	437341	440241	427029	381637
L	0.80	2.50	6.00	0.08	448759	448761	453870	448767
L	0.90	3.00	6.00	-	448760	448762	448763	448768
L	1.00	3.00	6.00	-	437343	440794	448764	381638
L	1.00	3.00	6.00	0.08	448769	448770	448765	448771
L	1.20	4.00	6.00	-	437346	441599	448766	381639
L	1.50	4.00	6.00	-	437349	440227	426706	381640
L	1.50	4.00	6.00	0.08	448772	448776	453871	453872
L	1.50	4.00	6.00	0.15	448773	448777	453873	453874
L	1.50	4.00	6.00	0.20	448774	448778	453875	453876
L	1.80	4.50	6.00	-	448775	448779	453877	453878
L	2.00	5.00	6.00	-	437351	440226	427032	381641
L	2.00	5.00	6.00	0.08	453879	453880	453881	448780
L	2.00	5.00	6.00	0.15	453882	453883	453884	448781
L	2.00	5.00	6.00	0.20	453885	453886	453887	448782

Weitere Ausführungen auf Anfrage
Other executions on request

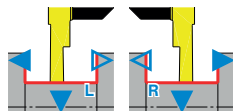
SD

Einstecken und Drehen
Grooving and Turning

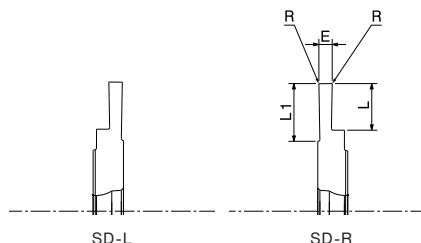


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD6-R

R	0.50	2.00	6.00	-	437353	434794	453888	381642
R	0.60	2.00	6.00	-	448783	448785	453889	448787
R	0.75	2.50	6.00	-	448784	448786	453890	448788
R	0.80	2.50	6.00	-	437356	442156	427030	381643
R	0.80	2.50	6.00	0.08	448789	448791	448793	448798
R	0.90	3.00	6.00	-	448790	448792	448794	448799
R	1.00	3.00	6.00	-	437358	442157	448795	381644
R	1.00	3.00	6.00	0.08	448800	448801	448796	448802
R	1.20	4.00	6.00	-	437361	442158	448797	381645
R	1.50	4.00	6.00	-	437364	434570	427031	381646
R	1.50	4.00	6.00	0.08	448803	448807	448811	448815
R	1.50	4.00	6.00	0.15	448804	448808	448812	448816
R	1.50	4.00	6.00	0.20	448805	448809	448813	448817
R	1.80	4.50	6.00	-	448806	448810	448814	448818
R	2.00	5.00	6.00	-	428537	434571	427033	381647
R	2.00	5.00	6.00	0.08	448819	448825	448831	448840
R	2.00	5.00	6.00	0.15	448820	448826	448832	448841
R	2.00	5.00	6.00	0.20	448821	448827	448833	448842

Weitere Ausführungen auf Anfrage
Other executions on request

SD

Einstechen und Drehen
Grooving and Turning

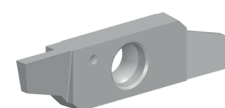
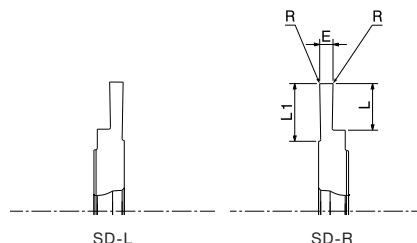
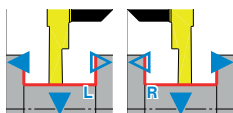


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD8-L

L	0.50	4.00	6.00	-	448822	448828	448834	448843
L	0.75	4.50	6.50	-	448823	448829	448835	448844
L	0.80	4.50	6.50	-	448824	448830	448836	448845
L	1.00	5.00	8.00	-	442160	442165	448837	448846
L	1.00	5.00	8.00	0.08	448850	448849	448838	448847
L	1.20	5.00	8.00	-	442162	442166	448839	448848
L	1.50	5.00	8.00	-	374670	442167	427059	374673
L	1.50	5.00	8.00	0.08	448851	448855	448859	448863
L	1.50	5.00	8.00	0.15	448852	448856	448860	448864
L	1.50	5.00	8.00	0.20	448853	448857	448861	448865
L	1.80	5.00	8.00	-	448854	448858	448862	448866
L	2.00	5.00	8.00	-	374669	442168	427061	374672
L	2.00	5.00	8.00	0.08	448867	448870	448873	448876
L	2.00	5.00	8.00	0.15	448868	448871	448874	448877
L	2.00	5.00	8.00	0.20	448869	448872	448875	448878
L	2.50	6.00	8.00	-	374668	442169	427063	374671
L	2.50	6.00	8.00	0.15	448879	448884	448889	448897
L	2.50	6.00	8.00	0.20	448880	448885	448890	448898

SD8P-L

L	3.00	6.00	8.00	-	448937	448949	448961	448985
L	3.00	6.00	8.00	0.08	448938	448950	448962	448986
L	3.00	6.00	8.00	0.15	448939	448951	448963	448987
L	3.00	6.00	8.00	0.20	448940	448952	448964	448988
L	3.00	6.00	8.00	0.40	448941	448953	448965	448989

Weitere Ausführungen auf Anfrage
Other executions on request

SD

Einsteichen und Drehen
Grooving and Turning

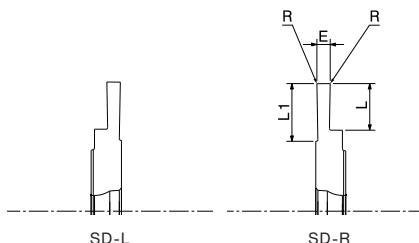
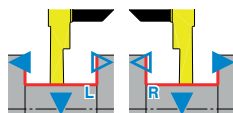


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD8-R

R	0.50	4.00	6.00	-	448881	448886	448891	448899
R	0.75	4.50	6.50	-	448882	448887	448892	448900
R	0.80	4.50	6.50	-	448883	448888	448893	448901
R	1.00	5.00	8.00	-	442163	442170	448894	448902
R	1.00	5.00	8.00	0.08	448905	448906	448895	448903
R	1.20	5.00	8.00	-	442164	442171	448896	448904
R	1.50	5.00	8.00	-	374691	438081	427060	374694
R	1.50	5.00	8.00	0.08	448907	448911	448915	448919
R	1.50	5.00	8.00	0.15	448908	448912	448916	448920
R	1.50	5.00	8.00	0.20	448909	448913	448917	448921
R	1.80	5.00	8.00	-	448910	448914	448918	448922
R	2.00	5.00	8.00	-	374690	437881	427062	374693
R	2.00	5.00	8.00	0.08	448923	448926	448929	448932
R	2.00	5.00	8.00	0.15	448924	448927	448930	448933
R	2.00	5.00	8.00	0.20	448925	448928	448931	448934
R	2.50	6.00	8.00	-	374689	442172	427064	374692
R	2.50	6.00	8.00	0.15	448935	448947	448959	448983
R	2.50	6.00	8.00	0.20	448936	448948	448960	448984

SD8P-R

R	3.00	6.00	8.00	-	448942	448954	448966	448990
R	3.00	6.00	8.00	0.08	448943	448955	448967	448991
R	3.00	6.00	8.00	0.15	448944	448956	448968	448992
R	3.00	6.00	8.00	0.20	448945	448957	448969	448993
R	3.00	6.00	8.00	0.40	448946	448958	448970	448994

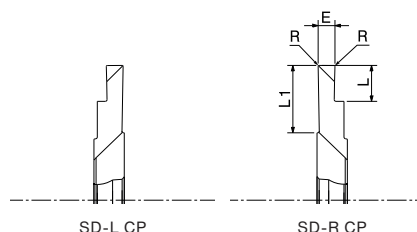
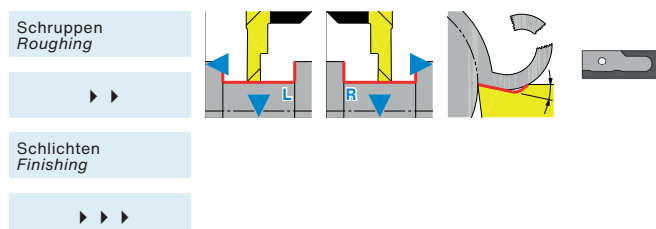
Weitere Ausführungen auf Anfrage
Other executions on request

SD CP

Einstechen und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker



P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD6-L CP

L	0.80	2.00	6.00	-	442173	442182	448971	448995
L	1.00	2.50	6.00	0.08	442174	442183	448972	448996
L	1.20	3.00	6.00	-	442175	442184	448973	448997
L	1.50	3.00	6.00	-	442176	442185	448974	448998
L	1.50	3.00	6.00	0.08	442177	442186	448975	448999
L	1.50	3.00	6.00	0.15	449007	449010	448976	449000
L	1.50	3.00	6.00	0.20	449008	449011	448977	449001
L	1.80	3.50	6.00	-	449009	449012	448978	449002
L	2.00	4.00	6.00	-	442178	442187	448979	449003
L	2.00	4.00	6.00	0.08	442179	442188	448980	449004
L	2.00	4.00	6.00	0.15	449013	449015	448981	449005
L	2.00	4.00	6.00	0.20	449014	449016	448982	449006

SD6-R CP

R	0.80	2.00	6.00	-	436533	436551	431766	431767
R	1.00	2.50	6.00	0.08	436534	436552	431769	431770
R	1.20	3.00	6.00	-	441539	442180	449017	449018
R	1.50	3.00	6.00	-	436535	436553	431772	431773
R	1.50	3.00	6.00	0.08	436536	436554	431775	431776
R	1.50	3.00	6.00	0.15	449019	449022	449025	449028
R	1.50	3.00	6.00	0.20	449020	449023	449026	449029
R	1.80	3.50	6.00	-	449021	449024	449027	449030
R	2.00	4.00	6.00	-	436537	436555	431778	431779
R	2.00	4.00	6.00	0.08	441540	442181	449031	449032
R	2.00	4.00	6.00	0.15	449033	449036	449039	449066
R	2.00	4.00	6.00	0.20	449034	449037	449040	449067

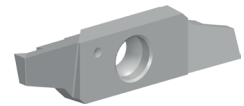
Weitere Ausführungen auf Anfrage
Other executions on request

SD CP

Einstechen und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker



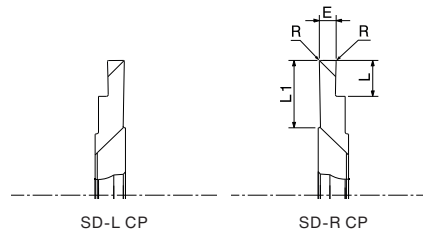
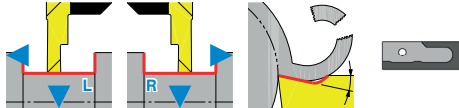
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD8-L CP

L	1.00	4.00	6.00	-	449035	449038	449041	449068
L	1.00	4.00	6.00	0.08	442189	442197	449042	449069
L	1.00	4.00	6.00	0.20	449093	449094	449043	449070
L	1.20	4.00	6.00	-	449095	449096	449044	449071
L	1.20	4.00	6.00	0.08	442190	442198	449045	449072
L	1.50	4.00	6.00	-	449097	449098	449046	449073
L	1.50	4.00	6.00	0.08	442191	442199	449047	449074
L	1.50	4.00	6.00	0.15	449099	449102	449048	449075
L	1.50	4.00	6.00	0.20	449100	449103	449049	449076
L	1.80	4.50	6.00	-	449101	449104	449050	449077
L	2.00	5.00	6.00	-	442192	442200	449051	449078
L	2.00	5.00	6.00	0.08	449105	449107	449052	449079
L	2.00	5.00	6.00	0.15	449106	449108	449053	449080
L	2.00	5.00	6.00	0.20	442193	442201	449054	449081
L	2.50	6.00	6.00	-	442194	442202	449055	449082
L	2.50	6.00	6.00	0.08	449109	449114	449056	449083
L	2.50	6.00	6.00	0.15	449110	449115	449057	449084
L	2.50	6.00	6.00	0.20	449111	449116	449058	449085
L	2.50	6.00	6.00	0.35	449112	449117	449059	449086

SD8P-L CP

L	3.00	6.00	6.00	-	449149	449163	449177	449201
L	3.00	6.00	6.00	0.08	449150	449164	449178	449202
L	3.00	6.00	6.00	0.15	449151	449165	449179	449203
L	3.00	6.00	6.00	0.20	449152	449166	449180	449204
L	3.00	6.00	6.00	0.40	449153	449167	449181	449205

Weitere Ausführungen auf Anfrage
Other executions on request

SD CP

Einstecken und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker

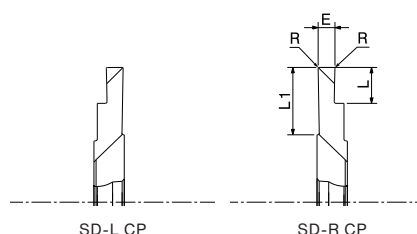
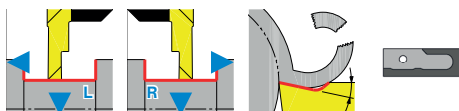


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	---	--------------------------------------	----------------	----------------	----------------

SD8-R CP

R	1.00	4.00	6.00	-	449113	449118	449060	449087
R	1.00	4.00	6.00	0.08	441541	442195	449061	449088
R	1.00	4.00	6.00	0.20	449119	449121	449062	449089
R	1.20	4.00	6.00	-	449120	449122	449063	449090
R	1.20	4.00	6.00	0.08	441542	442196	449064	449091
R	1.50	4.00	6.00	-	449123	449124	449065	449092
R	1.50	4.00	6.00	0.08	436538	436556	431781	431782
R	1.50	4.00	6.00	0.15	449125	449128	449131	449134
R	1.50	4.00	6.00	0.20	449126	449129	449132	449135
R	1.80	4.50	6.00	-	449127	449130	449133	449136
R	2.00	5.00	6.00	-	436539	436557	431784	431785
R	2.00	5.00	6.00	0.08	449137	449139	449141	449143
R	2.00	5.00	6.00	0.15	449138	449140	449142	449144
R	2.00	5.00	6.00	0.20	436540	436558	431787	431788
R	2.50	6.00	6.00	-	436541	436559	431790	431791
R	2.50	6.00	6.00	0.08	449145	449159	449173	449197
R	2.50	6.00	6.00	0.15	449146	449160	449174	449198
R	2.50	6.00	6.00	0.20	449147	449161	449175	449199
R	2.50	6.00	6.00	0.35	449148	449162	449176	449200

SD8P-R CP

R	3.00	6.00	6.00	-	449154	449168	449182	449206
R	3.00	6.00	6.00	0.08	449155	449169	449183	449207
R	3.00	6.00	6.00	0.15	449156	449170	449184	449208
R	3.00	6.00	6.00	0.20	449157	449171	449185	449209
R	3.00	6.00	6.00	0.40	449158	449172	449186	449210

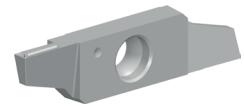
Weitere Ausführungen auf Anfrage
Other executions on request

SD TU

Einstechen und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker



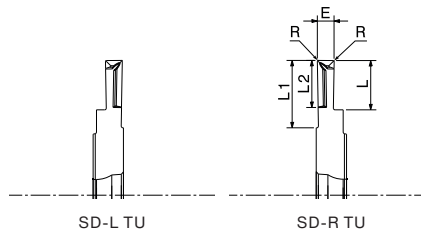
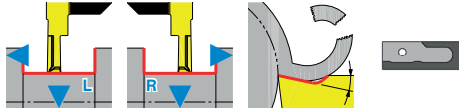
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD6-L TU

L	0.50	2.00	6.00	2.00	0.01	442206	442217	449187	449211
L	0.80	2.50	6.00	2.50	0.01	442207	442218	449188	449212
L	1.00	3.00	6.00	3.00	0.01	442208	442219	449189	449213
L	1.20	4.00	6.00	4.00	0.01	442209	442220	449190	449214
L	1.50	4.00	6.00	4.00	0.01	442210	442221	449191	449215
L	1.50	4.00	6.00	4.00	0.08	442211	442222	449192	449216
L	2.00	5.00	6.00	5.00	0.01	442212	442223	449193	449217
L	2.00	5.00	6.00	5.00	0.08	442213	442224	449194	449218

SD6-R TU

R	0.50	2.00	6.00	2.00	0.01	441543	442214	449195	449219
R	0.80	2.50	6.00	2.50	0.01	441544	442215	449196	449220
R	1.00	3.00	6.00	3.00	0.01	436501	436565	432613	432614
R	1.20	4.00	6.00	4.00	0.01	441545	442216	449221	449222
R	1.50	4.00	6.00	4.00	0.01	436502	436566	432616	432617
R	1.50	4.00	6.00	4.00	0.08	436503	436567	432619	432620
R	2.00	5.00	6.00	5.00	0.01	436504	436568	432622	432623
R	2.00	5.00	6.00	5.00	0.08	436505	436569	432625	432626

Weitere Ausführungen auf Anfrage
Other executions on request

SD TU

Einstecken und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker

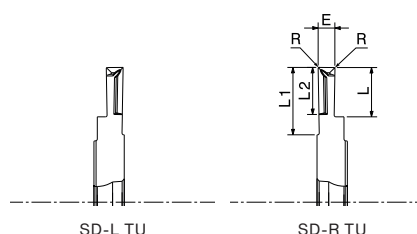
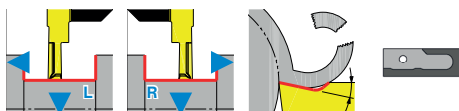


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD8-L TU

L	1.00	5.00	8.00	5.00	0.03	442226	442236	449223	449234
L	1.20	5.00	8.00	5.00	0.03	442227	442237	449224	449235
L	1.50	5.00	8.00	5.00	0.03	442228	442238	449225	449236
L	1.50	5.00	8.00	5.00	0.08	449245	449246	449226	449237
L	2.00	5.00	8.00	5.00	0.08	442229	442239	449227	449238
L	2.00	5.00	8.00	5.00	0.20	442230	442240	449228	449239
L	2.50	6.00	8.00	6.00	0.03	442231	442241	449229	449240
L	2.50	6.00	8.00	6.00	0.08	442232	442242	449230	449241
L	2.50	6.00	8.00	6.00	0.20	442233	442243	449231	449242

SD8-R TU

R	1.00	5.00	8.00	5.00	0.03	441546	442234	449232	449243
R	1.20	5.00	8.00	5.00	0.03	441547	442235	449233	449244
R	1.50	5.00	8.00	5.00	0.03	436506	436570	432628	432629
R	1.50	5.00	8.00	5.00	0.08	449247	449248	449249	449250
R	2.00	5.00	8.00	5.00	0.08	436507	436571	432631	432632
R	2.00	5.00	8.00	5.00	0.20	436508	436572	432634	432635
R	2.50	6.00	8.00	6.00	0.03	436509	436573	432637	432638
R	2.50	6.00	8.00	6.00	0.08	436510	436574	432640	432641
R	2.50	6.00	8.00	6.00	0.20	436511	436575	432643	432644

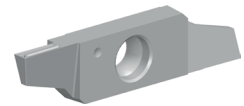
Weitere Ausführungen auf Anfrage
Other executions on request

SD TB

Einstecken und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker



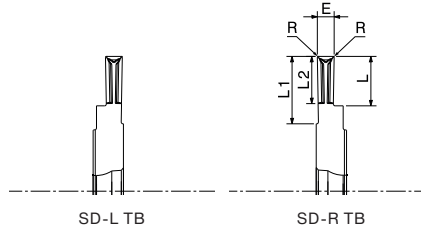
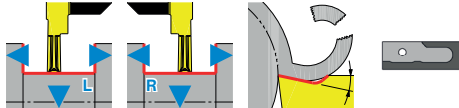
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD6-L TB

L	1.50	4.00	6.00	4.00	0.03	442244	442248	453891	453892
L	1.50	4.00	6.00	4.00	0.08	442245	442249	449251	449254
L	2.00	5.00	6.00	5.00	0.03	442246	442250	449252	449255
L	2.00	5.00	6.00	5.00	0.08	442247	442251	449253	449256

SD6-R TB

R	1.50	4.00	6.00	4.00	0.03	436512	436576	432646	432647
R	1.50	4.00	6.00	4.00	0.08	436513	436577	432649	432650
R	2.00	5.00	6.00	5.00	0.03	436514	436578	432652	432653
R	2.00	5.00	6.00	5.00	0.08	436515	436579	432655	432656

Weitere Ausführungen auf Anfrage
Other executions on request

SD TB

Einsteichen und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker

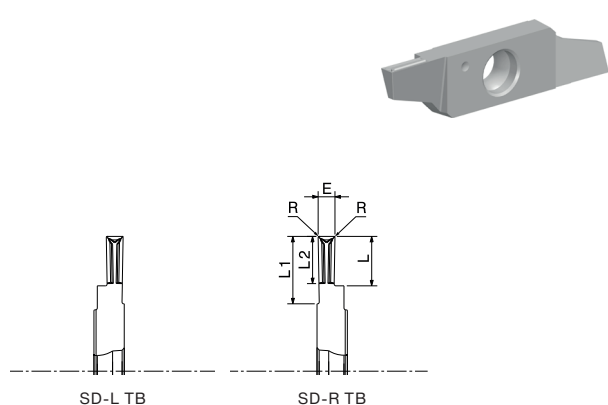
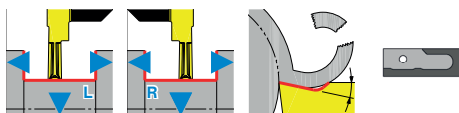


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD8-L TB

L	1.50	4.00	8.00	4.00	0.08	442252	442257	449257	454797
L	2.00	5.00	8.00	5.00	0.08	442253	442258	449258	449264
L	2.00	5.00	8.00	5.00	0.15	442254	442259	449259	449265
L	2.00	5.00	8.00	5.00	0.35	449270	449271	449260	449266
L	2.50	6.00	8.00	6.00	0.08	442255	442260	449261	449267
L	2.50	6.00	8.00	6.00	0.15	442256	442261	449262	449268
L	2.50	6.00	8.00	6.00	0.35	449272	449273	449263	449269

SD8P-L TB

L	3.00	6.00	8.00	6.00	0.08	449279	449286	449293	449310
L	3.00	6.00	8.00	6.00	0.15	449280	449287	449294	449311
L	3.00	6.00	8.00	6.00	0.35	449281	449288	449295	449312

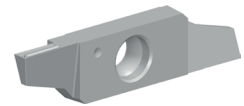
Weitere Ausführungen auf Anfrage
Other executions on request

SD TB

Einstecken und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker



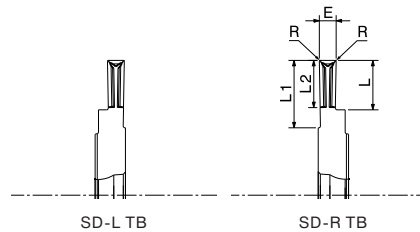
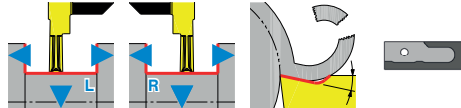
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD8-R TB

R	1.50	4.00	8.00	4.00	0.08	436516	436580	432658	432659
R	2.00	5.00	8.00	5.00	0.08	436517	436581	432661	432662
R	2.00	5.00	8.00	5.00	0.15	436518	436582	432664	432665
R	2.00	5.00	8.00	5.00	0.35	449274	449275	449276	449277
R	2.50	6.00	8.00	6.00	0.08	436519	436583	432667	432668
R	2.50	6.00	8.00	6.00	0.15	436520	436584	432670	432671
R	2.50	6.00	8.00	6.00	0.35	449278	449285	449292	449309

SD8P-R TB

R	3.00	6.00	8.00	6.00	0.08	449282	449289	449296	449313
R	3.00	6.00	8.00	6.00	0.15	449283	449290	449297	449314
R	3.00	6.00	8.00	6.00	0.35	449284	449291	449298	449315

Weitere Ausführungen auf Anfrage
Other executions on request

SD TD

Einsteichen und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker

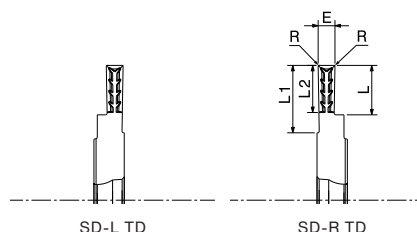
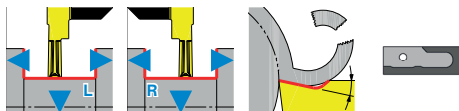


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4			N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD6-L TD

L	0.50	2.00	6.00	2.00	0.01	442262	442273	449299	449316
L	0.80	2.50	6.00	2.50	0.01	442263	442274	449300	449317
L	1.00	3.00	6.00	3.00	0.01	442264	442275	449301	449318
L	1.20	4.00	6.00	4.00	0.01	442265	442276	449302	449319
L	1.50	4.00	6.00	4.00	0.01	442266	442277	449303	449320
L	1.50	4.00	6.00	4.00	0.08	442267	442278	449304	449321
L	2.00	5.00	6.00	5.00	0.01	442268	442279	449305	449322
L	2.00	5.00	6.00	5.00	0.08	442269	442280	449306	449323

SD6-R TD

R	0.50	2.00	6.00	2.00	0.01	441548	442270	449307	449324
R	0.80	2.50	6.00	2.50	0.01	441549	442271	449308	449325
R	1.00	3.00	6.00	3.00	0.01	436521	436585	432673	432674
R	1.20	4.00	6.00	4.00	0.01	441550	442272	449326	449327
R	1.50	4.00	6.00	4.00	0.01	436522	436586	432676	432677
R	1.50	4.00	6.00	4.00	0.08	436523	436587	432679	432680
R	2.00	5.00	6.00	5.00	0.01	436524	436588	432682	432683
R	2.00	5.00	6.00	5.00	0.08	436525	436589	432685	432686

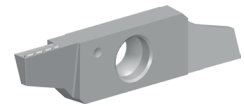
Weitere Ausführungen auf Anfrage
Other executions on request

SD TD

Einstecken und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker



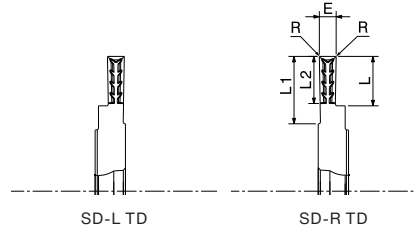
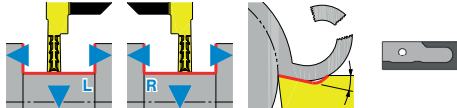
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4			N7	N8	S1	S2	S3	H1	H2



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD8-L TD

L	1.00	3.00	8.00	3.00	0.03	442281	442294	449328	449341
L	1.20	3.50	8.00	3.50	0.03	442282	442295	449329	449342
L	1.50	4.00	8.00	4.00	0.03	442283	442296	449330	449343
L	1.50	4.00	8.00	4.00	0.08	442284	442297	449331	449344
L	1.50	4.00	8.00	4.00	0.20	450462	450463	449332	449345
L	2.00	5.00	8.00	5.00	0.08	442285	442298	449333	449346
L	2.00	5.00	8.00	5.00	0.20	442286	442299	449334	449347
L	2.50	6.00	8.00	6.00	0.03	442287	442300	449335	449348
L	2.50	6.00	8.00	6.00	0.08	442288	442301	449336	449349
L	2.50	6.00	8.00	6.00	0.20	442289	442302	449337	449350
L	2.50	6.00	8.00	6.00	0.40	442290	442303	449338	449351

SD8P-L TD

L	3.00	6.00	8.00	6.00	0.08	449532	449526	449442	449360
L	3.00	6.00	8.00	6.00	0.20	449533	449527	449443	449361
L	3.00	6.00	8.00	6.00	0.40	449534	449528	449444	449362

Weitere Ausführungen auf Anfrage
Other executions on request

SD TD

Einstecken und Drehen mit Spanbrecher
Grooving and Turning with chipbreaker

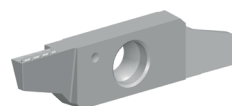
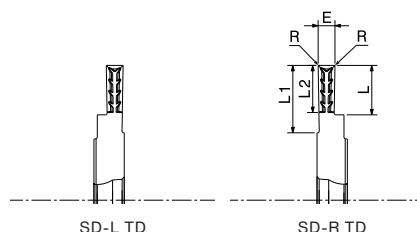
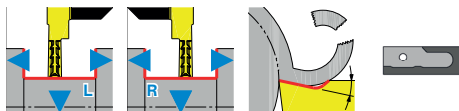


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4			N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	L1	L2	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----	----	---	--------------------------------------	----------------	----------------	----------------

SD8-R TD

R	1.00	3.00	8.00	3.00	0.03	441551	442292	449339	449352
R	1.20	3.50	8.00	3.50	0.03	441552	442293	449340	449353
R	1.50	4.00	8.00	4.00	0.03	436526	436590	432688	432689
R	1.50	4.00	8.00	4.00	0.08	436527	436591	432691	432692
R	1.50	4.00	8.00	4.00	0.20	449354	449355	449356	449357
R	2.00	5.00	8.00	5.00	0.08	436528	436592	432694	432695
R	2.00	5.00	8.00	5.00	0.20	436529	436593	432697	432698
R	2.50	6.00	8.00	6.00	0.03	436530	436594	432700	432701
R	2.50	6.00	8.00	6.00	0.08	436531	436595	432703	432704
R	2.50	6.00	8.00	6.00	0.20	436532	436596	432706	432707
R	2.50	6.00	8.00	6.00	0.40	441553	442291	449358	449359

SD8P-R TD

R	3.00	6.00	8.00	6.00	0.08	449535	449529	449445	449363
R	3.00	6.00	8.00	6.00	0.20	449536	449530	449446	449364
R	3.00	6.00	8.00	6.00	0.40	449537	449531	449447	449365

Weitere Ausführungen auf Anfrage
Other executions on request