

R

Radius Einstich
Radius groove

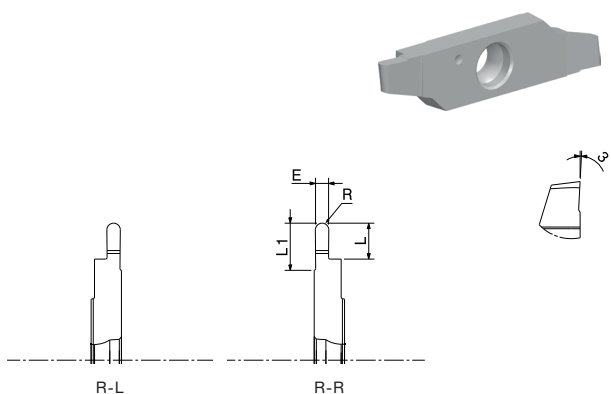
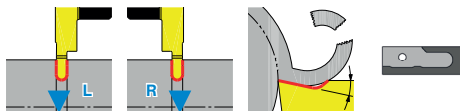


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	R	E	L	L1	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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R6-L

L	0.25	0.50	2.00	3.00	437513	443143	449627	395910
L	0.40	0.80	2.00	3.00	441562	443145	449628	449737
L	0.45	0.90	3.00	4.00	442525	443147	449629	449738
L	0.50	1.00	3.00	4.00	437514	443981	449630	395911
L	0.60	1.20	3.00	4.00	437515	443149	449631	395912
L	0.75	1.50	4.00	5.00	437516	443150	449632	395913
L	0.80	1.60	4.00	5.00	437517	443151	449633	395914
L	1.00	2.00	5.00	6.00	437518	443152	449634	395915

R6-R

R	0.25	0.50	2.00	3.00	437519	443144	449635	395900
R	0.40	0.80	2.00	3.00	441563	443146	449636	449739
R	0.45	0.90	3.00	4.00	442526	443153	449637	409222
R	0.50	1.00	3.00	4.00	437520	443148	449638	395901
R	0.60	1.20	3.00	4.00	437521	443154	449639	395902
R	0.75	1.50	4.00	5.00	437522	443155	449640	395903
R	0.80	1.60	4.00	5.00	437523	443156	449641	395904
R	1.00	2.00	5.00	6.00	437524	443157	449642	395905

R8-L

L	0.50	1.00	5.00	8.00	449740	449748	449643	449756
L	0.75	1.50	5.00	8.00	449741	449749	449644	449757
L	1.00	2.00	5.00	8.00	449742	449750	449645	449758
L	1.25	2.50	5.00	8.00	449743	449751	449646	449759

R8-R

R	0.50	1.00	5.00	8.00	449744	449752	449647	449760
R	0.75	1.50	5.00	8.00	449745	449753	449648	449761
R	1.00	2.00	5.00	8.00	449746	449754	449649	449762
R	1.25	2.50	5.00	8.00	449747	449755	449650	449763

Weitere Ausführungen auf Anfrage
Other executions on request