

DV F

Vorwärts Drehen mit Wiper
Front turning with wiper

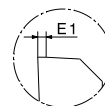
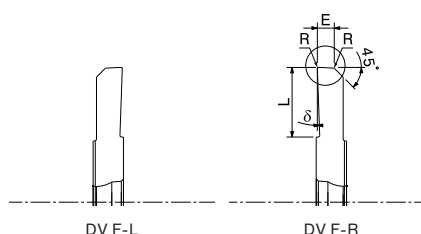


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E1	L	R	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DV6F-L

L	1.50	0.30	6.00	-	-	442559	442568	449448	449366
L	1.50	0.30	6.00	0.03	-	442561	442569	449449	449367
L	1.50	0.30	6.00	0.08	-	442563	442570	449450	449368
L	1.50	0.30	6.00	-	2.0°	443025	443033	449451	449369
L	1.50	0.30	6.00	0.03	2.0°	443026	443965	449452	449370
L	1.50	0.30	6.00	0.08	2.0°	443027	443034	449453	449371

DV6F-R

R	1.50	0.30	6.00	-	-	442565	442571	449454	449372
R	1.50	0.30	6.00	0.03	-	442566	442572	449455	449373
R	1.50	0.30	6.00	0.08	-	442567	442573	449456	449374
R	1.50	0.30	6.00	-	2.0°	443029	443035	449457	449375
R	1.50	0.30	6.00	0.03	2.0°	443030	443036	449458	449376
R	1.50	0.30	6.00	0.08	2.0°	443031	443037	449459	449377

Weitere Ausführungen auf Anfrage
Other executions on request

DV F

Vorwärts Drehen mit Wiper
Front turning with wiper

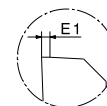
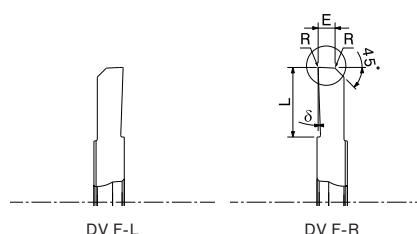
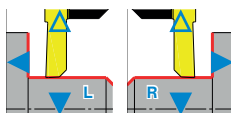


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E1	L	R	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DV8F-L

L	2.00	0.50	8.00	-	-	442530	442549	449460	449378
L	2.00	0.50	8.00	0.03	-	442532	442551	449461	449379
L	2.00	0.50	8.00	0.08	-	442533	442552	449462	449380
L	2.00	0.50	8.00	0.20	-	443966	442535	449463	449381
L	2.00	0.50	8.00	-	3.0°	442536	443038	449464	449382
L	2.00	0.50	8.00	0.03	3.0°	442537	443039	449465	449383
L	2.00	0.50	8.00	0.08	3.0°	442538	443040	449466	449384
L	2.00	0.50	8.00	0.20	3.0°	442539	443041	449467	449385

DV8F-R

R	2.00	0.50	8.00	-	-	442531	442554	449468	449386
R	2.00	0.50	8.00	0.03	-	443980	442540	449469	449387
R	2.00	0.50	8.00	0.08	-	442541	442555	449470	449388
R	2.00	0.50	8.00	0.20	-	453893	442542	449471	449389
R	2.00	0.50	8.00	-	3.0°	442543	443043	449472	449390
R	2.00	0.50	8.00	0.03	3.0°	442544	443044	449473	449391
R	2.00	0.50	8.00	0.08	3.0°	442545	443045	449474	449392
R	2.00	0.50	8.00	0.20	3.0°	442546	443046	449475	449393

Weitere Ausführungen auf Anfrage
Other executions on request

DV CP

Vorwärts Drehen mit Spanbrecher
Front turning with chipbreaker

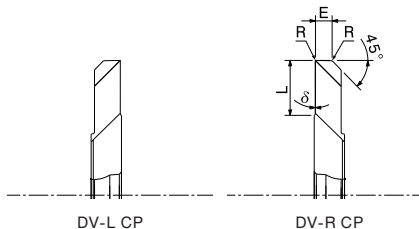
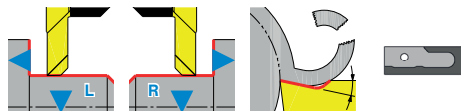


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DV6-L CP

L	1.50	4.50	-	-	442574	443051	449476	449394
L	1.50	4.50	0.03	-	443047	443053	449477	449395
L	1.50	4.50	0.08	-	443048	443054	449478	449396

DV6-R CP

R	1.50	4.50	-	-	443052	443055	449479	449397
R	1.50	4.50	0.03	-	443049	443056	449480	449398
R	1.50	4.50	0.08	-	443050	443057	449481	449399

DV8-L CP

L	2.00	7.00	-	-	443058	443064	449482	449400
L	2.00	7.00	0.03	-	443059	443065	449483	449401
L	2.00	7.00	0.08	-	443060	443066	449484	449402

DV8-R CP

R	2.00	7.00	-	-	443061	443067	449485	449403
R	2.00	7.00	0.03	-	443062	443068	449486	449404
R	2.00	7.00	0.08	-	443063	443069	449487	449405

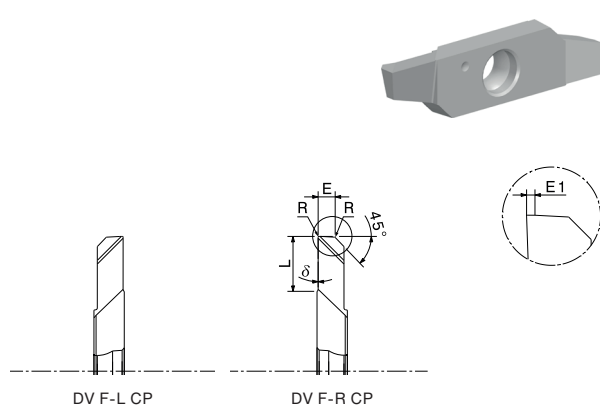
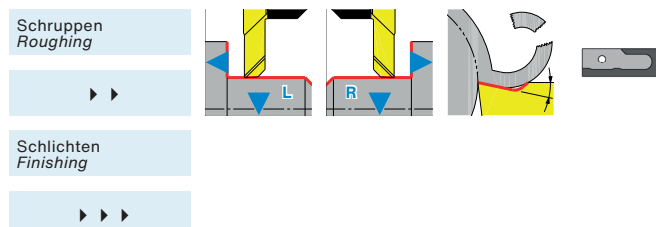
Weitere Ausführungen auf Anfrage
Other executions on request

DV F CP

Vorwärts Drehen mit Spanbrecher und Wiper
Front turning with chipbreaker and wiper



P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2



Dir.	E	E1	L	R	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DV6F-L CP

L	1.50	0.30	4.50	-	-	443070	443077	449488	449406
L	1.50	0.30	4.50	0.03	-	443071	443078	449489	449407
L	1.50	0.30	4.50	0.08	-	443072	443079	449490	449408

DV6F-R CP

R	1.50	0.30	4.50	-	-	443074	443080	449491	452877
R	1.50	0.30	4.50	0.03	-	443075	443081	449492	449410
R	1.50	0.30	4.50	0.08	-	443076	443130	449493	449411

DV8F-L CP

L	2.00	0.50	7.00	-	-	443082	443090	449494	449412
L	2.00	0.50	7.00	0.03	-	443083	443091	449495	449413
L	2.00	0.50	7.00	0.08	-	443084	443092	449496	449414
L	2.00	0.50	7.00	0.20	-	443085	443093	449497	449415

DV8F-R CP

R	2.00	0.50	7.00	-	-	443086	443094	449498	449416
R	2.00	0.50	7.00	0.03	-	443087	443095	449499	449417
R	2.00	0.50	7.00	0.08	-	443088	443096	449500	449418
R	2.00	0.50	7.00	0.20	-	443089	443097	449501	449419

Weitere Ausführungen auf Anfrage
Other executions on request

DV VR

Vorwärts Drehen mit Spanbrecher
Front turning with chipbreaker

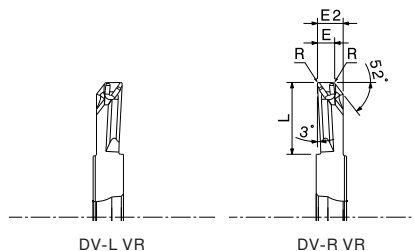
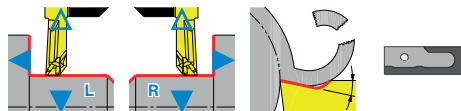


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E2	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DV6-L VR

L	1.50	2.30	6.00	-	443098	443104	449502	449420
L	1.50	2.30	6.00	0.08	443099	443105	449503	449421
L	1.50	2.30	6.00	0.20	443100	443106	449504	449422

DV6-R VR

R	1.50	2.30	6.00	-	443101	443107	449505	449423
R	1.50	2.30	6.00	0.08	443102	443108	449506	449424
R	1.50	2.30	6.00	0.20	443103	443109	449507	449425

DV8-L VR

L	1.50	2.85	8.00	0.08	443110	443114	449508	449426
L	1.50	2.85	8.00	0.20	443111	443115	449509	449427

DV8-R VR

R	1.50	2.85	8.00	0.08	443112	443116	449510	449428
R	1.50	2.85	8.00	0.20	443113	443117	449511	449429

Weitere Ausführungen auf Anfrage
Other executions on request

DV VN

Vorwärts Drehen mit Spanbrecher
Front turning with chipbreaker

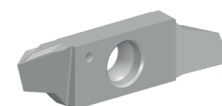
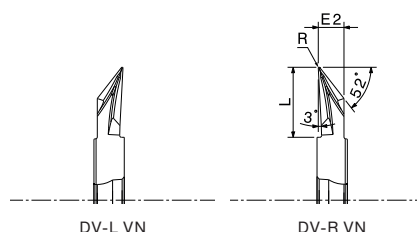


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Dir.	R	L	E2	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
DV6-L VN							
L	0.05	6.00	2.30	443118	443124	449512	449430
L	0.08	6.00	2.30	443119	443125	449513	449431
L	0.20	6.00	2.30	443120	443126	449514	449432
DV6-R VN							
R	0.05	6.00	2.30	443121	443127	449515	449433
R	0.08	6.00	2.30	443122	443128	449516	449434
R	0.20	6.00	2.30	443282	443129	449517	449435
DV8-L VN							
L	0.05	8.00	2.85	443131	443137	449518	449436
L	0.08	8.00	2.85	443132	443138	449519	449437
L	0.20	8.00	2.85	443133	443139	449520	449438
DV8-R VN							
R	0.05	8.00	2.85	443134	443140	449521	449439
R	0.08	8.00	2.85	443135	443141	449522	449440
R	0.20	8.00	2.85	443136	443142	449523	449441

Weitere Ausführungen auf Anfrage
Other executions on request