

DH

Rückwärts Drehen
Back turning

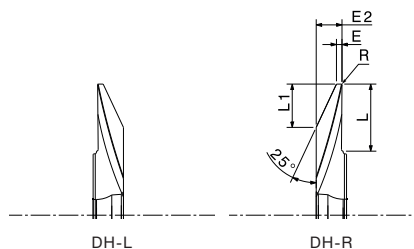
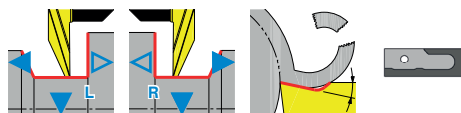


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E2	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
DH6-L									
L	0.50	2.30	6.00	4.00	-	437503	444808	449524	381668
L	0.50	2.30	6.00	4.00	0.05	437504	444809	449525	389959
DH6-R									
R	0.50	2.30	6.00	4.00	-	425771	437964	436118	381669
R	0.50	2.30	6.00	4.00	0.05	437505	437959	449538	389958
R	0.50	2.30	6.00	4.00	0.10	453919	453920	453921	391865
DH8-L									
L	0.50	2.75	7.00	5.00	-	374680	436055	449539	374681
L	0.50	2.75	7.00	5.00	0.10	408423	444810	449540	389961
DH8-R									
R	0.50	2.75	7.00	5.00	-	437506	436064	449541	374702
R	0.50	2.75	7.00	5.00	0.10	437507	444811	449542	389960

Weitere Ausführungen auf Anfrage
Other executions on request

DH F

Rückwärts Drehen mit Wiper
Back turning with wiper

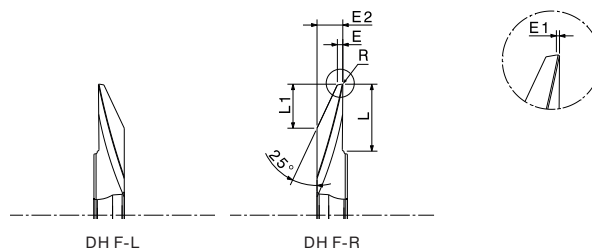


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E1	E2	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
DH6F-L										
L	0.50	0.10	2.30	6.00	4.00	-	437508	439318	427051	381670
L	0.50	0.10	2.30	6.00	4.00	0.05	437509	444812	449543	390276
DH6F-R										
R	0.50	0.10	2.30	6.00	4.00	-	435887	434795	427052	381671
R	0.50	0.10	2.30	6.00	4.00	0.05	437510	444813	449544	390277
DH8F-L										
L	0.50	0.10	2.75	7.00	5.00	-	437511	444814	427091	379666
L	0.50	0.10	2.75	7.00	5.00	0.05	408424	444815	449545	390278
DH8F-R										
R	0.50	0.10	2.75	7.00	5.00	-	396261	439151	427092	377851
R	0.50	0.10	2.75	7.00	5.00	0.05	437512	441670	449546	390279

Weitere Ausführungen auf Anfrage
Other executions on request

DH F CP

Rückwärts Drehen mit Spanbrecher und Wiper
Back turning with chipbreaker and wiper

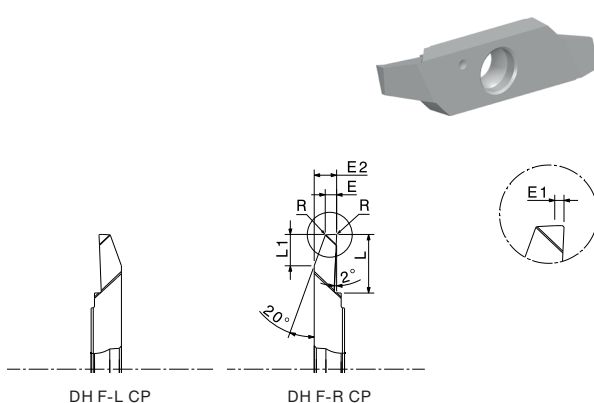
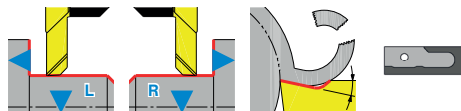


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E1	E2	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DH6F-L CP

L	0.50	0.16	1.50	3.00	2.70	-	442351	442356	449547	449552
L	0.50	0.16	1.50	3.00	2.70	0.08	442358	442361	449548	449553
L	0.80	0.26	1.80	4.00	2.70	-	442390	442392	449549	449554
L	1.00	0.33	2.00	4.00	2.70	-	442393	442394	449550	449555
L	1.20	0.40	2.20	5.00	2.70	-	442395	442396	449551	449556

DH6F-R CP

R	0.50	0.16	1.50	3.00	2.70	-	436542	436560	431793	431794
R	0.50	0.16	1.50	3.00	2.70	0.08	436543	436561	431796	431797
R	0.80	0.26	1.80	4.00	2.70	-	436544	436562	431799	431800
R	1.00	0.33	2.00	4.00	2.70	-	436545	436563	431802	431803
R	1.20	0.40	2.20	5.00	2.70	-	436546	436564	431805	431806

DH8F-L CP

L	0.85	0.40	2.35	5.00	4.10	-	442397	442399	449557	449568
L	0.85	0.40	2.35	5.00	4.10	0.08	442401	442403	449558	449569
L	1.35	0.50	2.85	6.00	4.10	-	442405	442407	449559	449570
L	1.35	0.50	2.85	6.00	4.10	0.20	442409	442411	449560	449571

DH8F-R CP

R	0.85	0.40	2.35	5.00	4.10	-	442398	442400	449561	449572
R	0.85	0.40	2.35	5.00	4.10	0.08	442402	442404	449562	449573
R	1.35	0.50	2.85	6.00	4.10	-	442406	442408	449563	449574
R	1.35	0.50	2.85	6.00	4.10	0.20	442410	442412	449564	449575

Weitere Ausführungen auf Anfrage
Other executions on request

DH TU

Rückwärts Drehen mit Spanbrecher
Back turning with chipbreaker

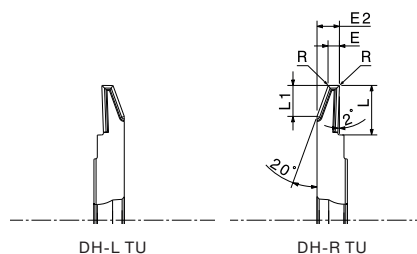


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E2	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
DH6-L TU									
L	1.00	2.00	4.00	2.70	-	442413	442414	449565	449576
L	1.00	2.00	4.00	2.70	0.01	449579	449580	449566	449577
L	1.00	2.00	4.00	2.70	0.08	442415	442416	449567	449578
DH6-R TU									
R	1.00	2.00	4.00	2.70	-	436613	436608	436605	436606
R	1.00	2.00	4.00	2.70	0.01	449581	449582	449583	449584
R	1.00	2.00	4.00	2.70	0.08	436614	436612	436609	436610
DH8-L TU									
L	1.00	2.50	5.50	4.10	0.01	442417	442425	449585	449691
L	1.00	2.50	5.50	4.10	0.08	449733	449734	449586	449692
L	1.00	2.50	5.50	4.10	0.20	442427	442429	449587	449693
DH8-R TU									
R	1.00	2.50	5.50	4.10	0.01	442424	442426	449588	449694
R	1.00	2.50	5.50	4.10	0.08	449735	449736	449589	449695
R	1.00	2.50	5.50	4.10	0.20	442428	442430	449590	449696

Weitere Ausführungen auf Anfrage
Other executions on request

DH VR

Rückwärts Drehen mit Spanbrecher
Back turning with chipbreaker

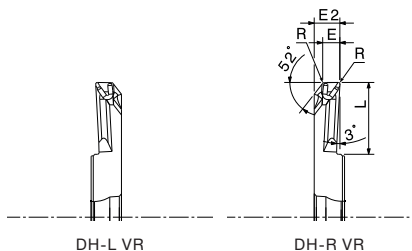
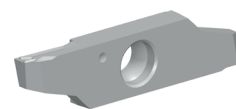


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E2	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
DH6-L VR								
L	1.50	2.30	6.00	-	442435	442437	449591	449697
L	1.50	2.30	6.00	0.08	442439	442441	449592	449698
L	1.50	2.30	6.00	0.20	442443	442508	449593	449699
DH6-R VR								
R	1.50	2.30	6.00	-	442436	442438	449594	449700
R	1.50	2.30	6.00	0.08	442440	442442	449595	449701
R	1.50	2.30	6.00	0.20	442507	442509	449596	449702
DH8-L VR								
L	1.50	2.85	8.00	-	442445	442447	449597	449703
L	1.50	2.85	8.00	0.08	442449	442451	449598	449704
L	1.50	2.85	8.00	0.20	442510	442512	449599	449705
DH8-R VR								
R	1.50	2.85	8.00	-	442446	442448	449600	449706
R	1.50	2.85	8.00	0.08	442450	442452	449601	449707
R	1.50	2.85	8.00	0.20	442511	442513	449602	449708

Weitere Ausführungen auf Anfrage
Other executions on request

DH VN

Rückwärts Drehen mit Spanbrecher
Back turning with chipbreaker

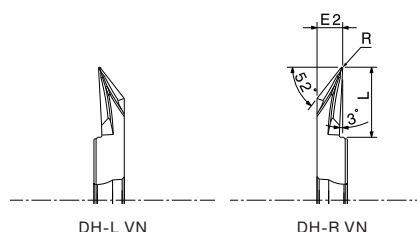
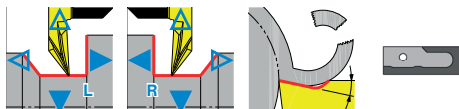


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Dir.	R	L	E2	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
DH6-L VN							
L	0.05	6.00	2.30	442731	442801	449603	449709
L	0.08	6.00	2.30	442803	442805	449604	449710
L	0.20	6.00	2.30	442807	442809	449605	449711
DH6-R VN							
R	0.05	6.00	2.30	442800	442802	449606	449712
R	0.08	6.00	2.30	442804	442806	449607	449713
R	0.20	6.00	2.30	442808	442810	449608	449714
DH8-L VN							
L	0.05	8.00	2.85	442811	442813	449609	449715
L	0.08	8.00	2.85	442815	442817	449610	449716
L	0.20	8.00	2.85	442819	442821	449611	449717
DH8-R VN							
R	0.05	8.00	2.85	442812	442814	449612	449718
R	0.08	8.00	2.85	442816	442818	449613	449719
R	0.20	8.00	2.85	442820	442822	449614	449720

Weitere Ausführungen auf Anfrage
Other executions on request

DH RP

Rückwärts Drehen mit Spanbrecher
Back turning with chipbreaker

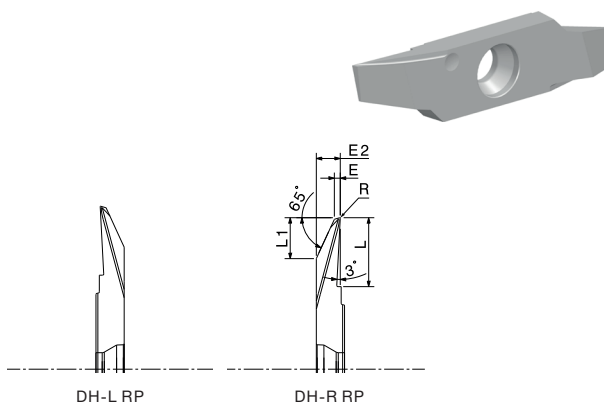
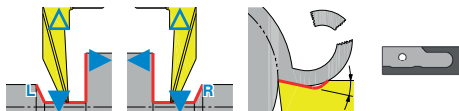


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



DH-L RP

DH-R RP

Dir.	E	E2	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DH8-L RP

L	0.70	2.85	8.00	4.80	0.03	442514	442577	449615	449721
L	0.70	2.85	8.00	4.80	0.08	442579	442581	449616	449722
L	0.70	2.85	8.00	4.80	0.20	442583	442585	449617	449723

DH8-R RP

R	0.70	2.85	8.00	4.80	0.03	442576	442578	449618	449724
R	0.70	2.85	8.00	4.80	0.08	442580	442582	449619	449725
R	0.70	2.85	8.00	4.80	0.20	442584	442586	449620	449726

Weitere Ausführungen auf Anfrage
Other executions on request

DH F RP

Rückwärts Drehen mit Spanbrecher und Wiper
Back turning with chipbreaker and wiper

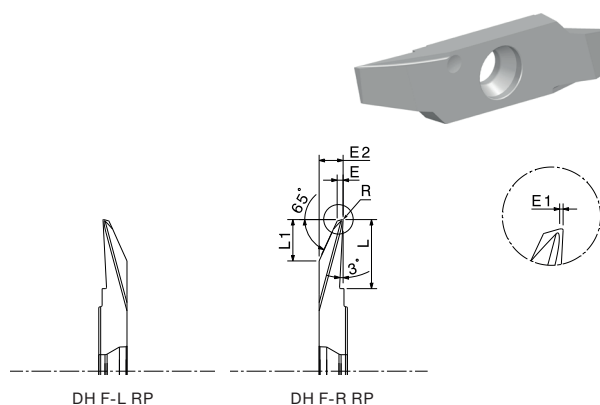


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



DH F-L RP

DH F-R RP

Dir.	E	E1	E2	L	L1	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DH8F-L RP

L	0.70	0.12	2.85	8.00	4.80	0.03	442823	442842	449621	449727
L	0.70	0.20	2.85	8.00	4.80	0.08	442844	442846	449622	449728
L	0.70	0.30	2.85	8.00	4.80	0.20	442848	442850	449623	449729

DH8F-R RP

R	0.70	0.12	2.85	8.00	4.80	0.03	442841	442843	449624	449730
R	0.70	0.20	2.85	8.00	4.80	0.08	442845	442847	449625	449731
R	0.70	0.30	2.85	8.00	4.80	0.20	442849	442851	449626	449732

Weitere Ausführungen auf Anfrage
Other executions on request