

A

Abstechen
Parting off

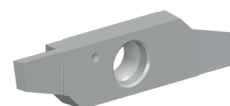
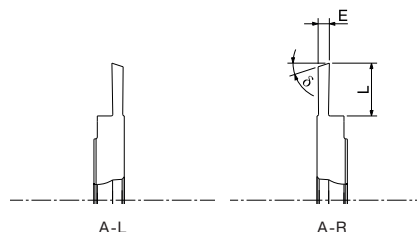
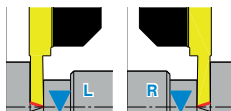


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----------	--------------------------------------	----------------	----------------	----------------

A6-L

L	0.50	1.50	18.0°	448030	448031	448032	448033
L	0.60	2.00	18.0°	448034	448035	448036	448037
L	0.75	2.50	18.0°	437373	442455	448038	381649
L	0.80	2.50	18.0°	448039	448040	448041	448042
L	1.00	3.50	18.0°	437378	442457	427038	381650
L	1.20	4.50	18.0°	448043	448044	448045	448046
L	1.25	4.50	18.0°	437380	442459	428649	381651
L	1.50	5.50	18.0°	437383	442461	426704	404930
L	1.80	6.00	18.0°	448047	448048	448049	448050
L	2.00	6.50	18.0°	437386	442463	448072	381652

A6-R

R	0.50	1.50	18.0°	448051	448052	448053	448054
R	0.60	2.00	18.0°	448055	448056	448057	448058
R	0.75	2.50	18.0°	435886	442456	448059	381654
R	0.80	2.50	18.0°	448060	448061	448062	448063
R	1.00	3.50	18.0°	435273	442458	427039	381655
R	1.20	4.50	18.0°	448064	448065	448066	448067
R	1.25	4.50	18.0°	437396	442460	436031	381656
R	1.50	5.50	18.0°	437398	442462	427040	404931
R	1.80	6.00	18.0°	448068	448069	448070	448071
R	2.00	6.50	18.0°	435274	442464	448073	381657

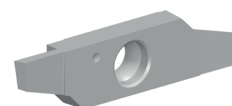
Weitere Ausführungen auf Anfrage
Other executions on request

A

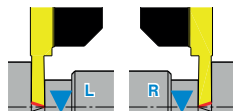
Abstechen
Parting off



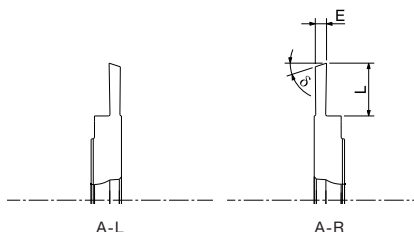
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	----------	--------------------------------------	----------------	----------------	----------------

A8-L

L	1.00	5.00	18.0°	441554	442466	448074	448075
L	1.20	6.50	18.0°	448076	448077	448078	448079
L	1.25	6.50	18.0°	441556	442468	448080	448081
L	1.50	8.50	18.0°	374676	438871	427071	374679
L	1.80	9.00	18.0°	448082	448083	448084	448085
L	2.00	9.50	18.0°	374675	442476	427073	374678
L	2.20	10.00	18.0°	448086	448087	448088	448089
L	2.50	10.50	18.0°	374674	442479	427075	374677

A8-R

R	1.00	5.00	18.0°	441555	442467	448090	448091
R	1.20	6.50	18.0°	448092	448093	448094	448095
R	1.25	6.50	18.0°	441557	442469	448096	448097
R	1.50	8.50	18.0°	374697	442472	427072	374700
R	1.80	9.00	18.0°	448098	448099	448100	448101
R	2.00	9.50	18.0°	374696	437882	427074	374699
R	2.20	10.00	18.0°	448102	448103	448104	448105
R	2.50	10.50	18.0°	374695	442480	427076	374698

A10-R

R	1.50	16.00	15.0°	435050	436600	432171	432172
R	2.00	16.00	15.0°	435051	436601	432174	432175
R	2.50	16.00	15.0°	435052	436602	432177	432178
R	3.00	16.00	15.0°	435053	436603	432180	432181
R	3.50	16.00	15.0°	435054	436604	432183	432184

Weitere Ausführungen auf Anfrage
Other executions on request

A RS

Abstechen mit verstärkten Radien
Parting off with reinforced radius

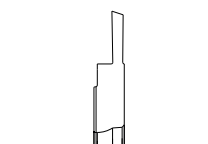
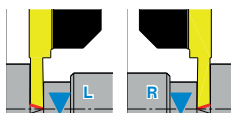


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

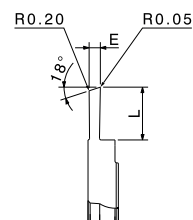
Schruppen
Roughing



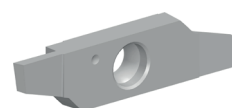
Schlichten
Finishing



A RS-L



A RS-R



Dir.	E	L	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	--------------------------------------	----------------	----------------	----------------

A8-L RS

L	1.50	8.50	448106	448119	448132	448222
L	1.80	9.00	448107	448120	448133	448223
L	2.00	9.50	448108	448121	448134	448224
L	2.20	10.00	448109	448122	448135	448225
L	2.50	10.50	448110	448123	448136	448226

A8-R RS

R	1.50	8.50	448111	448124	448137	448227
R	1.80	9.00	448112	448125	448138	448228
R	2.00	9.50	448113	448126	448139	448229
R	2.20	10.00	448114	448127	448140	448230
R	2.50	10.50	448115	448128	448141	448231

Weitere Ausführungen auf Anfrage
Other executions on request

A BC12

Abstechen mit Spanwinkel von 12°
Parting off with rake angle of 12°

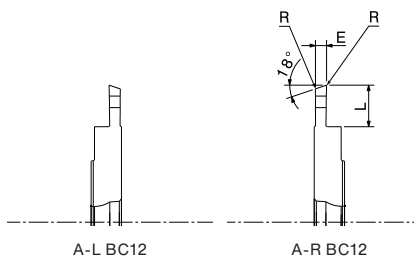


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3		

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	---	--------------------------------------	----------------	----------------	----------------

A6-L BC12

L	0.50	1.50	-	448116	448129	448142	448232
L	0.50	1.50	0.03	448117	448130	448143	448233
L	0.60	2.00	-	448118	448131	448144	448234
L	0.75	2.50	-	437454	442617	448145	417603
L	0.80	2.50	-	448235	448236	448146	448237
L	1.00	3.50	-	437457	442619	448147	417604
L	1.00	3.50	0.03	448238	448239	448148	448240
L	1.20	4.50	0.03	448241	448242	448149	448243
L	1.25	4.50	-	437459	442621	448150	417605
L	1.50	5.50	-	437460	444692	448151	417606
L	1.50	5.50	0.03	448244	448245	448152	448246
L	1.80	6.00	0.03	448247	448248	448153	448249
L	2.00	6.50	-	437461	442625	448154	417607
L	2.00	6.50	0.03	448250	448254	448155	448258

A6-R BC12

R	0.50	1.50	-	448251	448255	448156	448259
R	0.50	1.50	0.03	448252	448256	448157	448260
R	0.60	2.00	-	448253	448257	448158	448261
R	0.75	2.50	-	437463	442618	448159	417608
R	0.80	2.50	-	448262	448263	448160	448264
R	1.00	3.50	-	437464	442620	448161	417609
R	1.00	3.50	0.03	448265	448266	448162	448267
R	1.20	4.50	0.03	448268	448269	448163	448270
R	1.25	4.50	-	437465	442622	448164	417610
R	1.50	5.50	-	437467	442624	448165	417611
R	1.50	5.50	0.03	448271	448272	448166	448273
R	1.80	6.00	0.03	448274	448275	448167	448276
R	2.00	6.50	-	437468	442626	448168	417612
R	2.00	6.50	0.03	448277	448291	448169	448305

Weitere Ausführungen auf Anfrage
Other executions on request

A BC12

Abstechen mit Spanwinkel von 12°
Parting off with rake angle of 12°

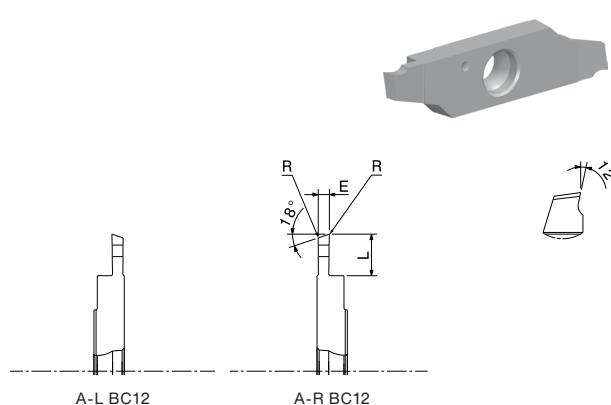


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3		

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	---	--------------------------------------	----------------	----------------	----------------

A8-L BC12

L	1.50	8.50	0.03	448278	448292	448170	448306
L	1.80	9.00	0.03	448279	448293	448171	448307
L	2.00	9.50	0.03	448280	448294	448172	448308
L	2.20	10.00	0.03	448281	448295	448173	448309
L	2.50	10.50	0.03	448282	448296	448174	448310

A8-R BC12

R	1.50	8.50	0.03	448283	448297	448175	448311
R	1.80	9.00	0.03	448284	448298	448176	448312
R	2.00	9.50	0.03	448285	448299	448177	448313
R	2.20	10.00	0.03	448286	448300	448178	448314
R	2.50	10.50	0.03	448287	448301	448179	448315

Weitere Ausführungen auf Anfrage
Other executions on request

A BC25

Abstechen mit Spanwinkel von 25°
Parting off with rake angle of 25°



P1

M3

N1

N2

N5

N6

N7

N8

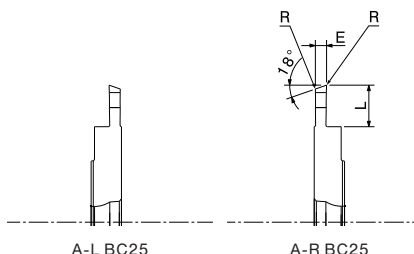
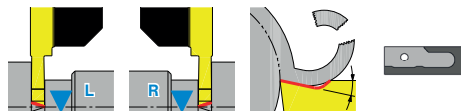
S1

S2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	---	--------------------------------------	----------------	----------------	----------------

A6-L BC25

L	0.50	1.50	-	448288	448302	448180	448316
L	0.50	1.50	0.03	448289	448303	448181	448317
L	0.60	2.00	-	448290	448304	448182	448318
L	0.75	2.50	-	437469	442627	448183	417613
L	0.80	2.50	-	448319	448320	448184	448321
L	1.00	3.50	-	437470	442629	448185	417614
L	1.00	3.50	0.03	448322	448323	448186	448324
L	1.20	4.50	0.03	448327	448326	448187	448325
L	1.25	4.50	-	437472	442631	448188	417615
L	1.50	5.50	-	437473	442633	448189	417616
L	1.50	5.50	0.03	448328	448329	448190	448330
L	1.80	6.00	0.03	448331	448332	448191	448333
L	2.00	6.50	-	437474	442635	448192	417617
L	2.00	6.50	0.03	448334	448338	448193	448342

A6-R BC25

R	0.50	1.50	-	448335	448339	448194	448343
R	0.50	1.50	0.03	448336	448340	448195	448344
R	0.60	2.00	-	448337	448341	448196	448345
R	0.75	2.50	-	437475	442628	448197	417618
R	0.80	2.50	-	448346	448347	448198	448348
R	1.00	3.50	-	437477	442630	448199	417619
R	1.00	3.50	0.03	448349	448350	448200	448351
R	1.20	4.50	0.03	448352	448353	448201	448354
R	1.25	4.50	-	437478	442632	448202	417620
R	1.50	5.50	-	437480	442634	448203	417621
R	1.50	5.50	0.03	448355	448356	448204	448357
R	1.80	6.00	0.03	448358	448359	448205	448360
R	2.00	6.50	-	437481	442636	448206	417623
R	2.00	6.50	0.03	448361	448374	448207	448387

Weitere Ausführungen auf Anfrage
Other executions on request

A BC25

Abstechen mit Spanwinkel von 25°
Parting off with rake angle of 25°



P1

M3

N1

N2

N5

N6

N7

N8

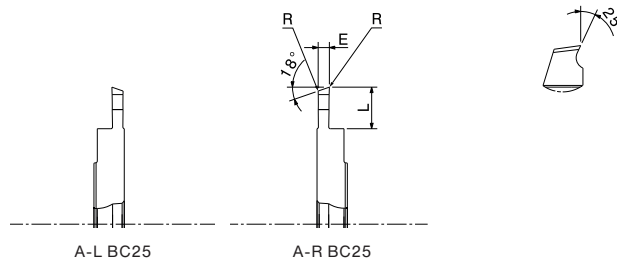
S1

S2

Schruppen
Roughing



Schlichten
Finishing



A-L BC25

A-R BC25

Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
------	---	---	---	--------------------------------------	----------------	----------------	----------------

A8-L BC25

L	1.50	8.50	0.03	448362	448375	448208	448388
L	1.80	9.00	0.03	448363	448376	448209	448389
L	2.00	9.50	0.03	448364	448377	448210	448390
L	2.20	10.00	0.03	448365	448378	448211	448391
L	2.50	10.50	0.03	448366	448379	448212	448392

A8-R BC25

R	1.50	8.50	0.03	448367	448380	448213	448393
R	1.80	9.00	0.03	448368	448381	448214	448394
R	2.00	9.50	0.03	448369	448382	448215	448395
R	2.20	10.00	0.03	448370	448383	448216	448396
R	2.50	10.50	0.03	448371	448384	448217	448397

Weitere Ausführungen auf Anfrage
Other executions on request