

A C

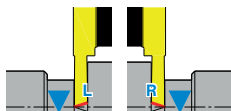
Abstechen Gegenspindel
Parting off counter spindle



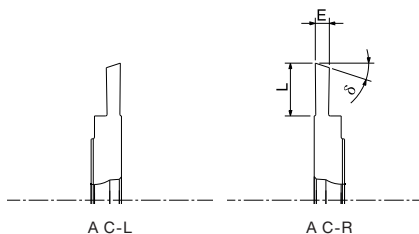
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A6C-L

L	0.50	1.50	18.0°	448372	448385	448218	448398
L	0.60	2.00	18.0°	448373	448386	448219	448399
L	0.75	2.50	18.0°	437415	442481	448220	381659
L	0.80	2.50	18.0°	448400	448401	448221	448402
L	1.00	3.50	18.0°	437419	442484	427045	381660
L	1.20	4.50	18.0°	448403	448404	448405	448406
L	1.25	4.50	18.0°	437421	442486	428524	381661
L	1.50	5.50	18.0°	384871	442488	427047	404933
L	1.80	6.00	18.0°	448407	448408	448409	448410
L	2.00	6.50	18.0°	437425	442491	448411	381662

A6C-R

R	0.50	1.50	18.0°	450215	448412	448413	448414
R	0.60	2.00	18.0°	448415	448416	448417	448418
R	0.75	2.50	18.0°	437429	442483	448419	381664
R	0.80	2.50	18.0°	448421	448422	448420	448423
R	1.00	3.50	18.0°	437433	442485	427046	381665
R	1.20	4.50	18.0°	448424	448425	448426	448427
R	1.25	4.50	18.0°	437435	442487	448428	381666
R	1.50	5.50	18.0°	437438	442489	427048	404934
R	1.80	6.00	18.0°	448429	448430	448431	448432
R	2.00	6.50	18.0°	437440	442492	448433	381667

Weitere Ausführungen auf Anfrage
Other executions on request

A C

Abstechen Gegenspindel
Parting off counter spindle

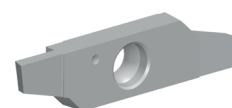
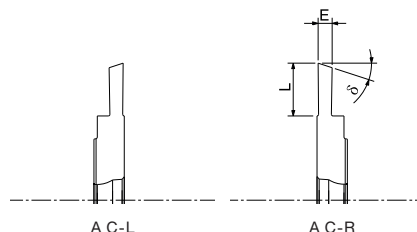
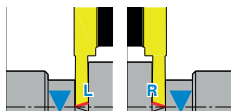


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	δ	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A8C-L

L	1.00	5.00	18.0°	441558	442493	448434	448435
L	1.20	6.50	18.0°	448436	448437	448438	448439
L	1.25	6.50	18.0°	441560	442495	448441	448440
L	1.50	8.50	18.0°	437443	442498	427083	377859
L	1.80	9.00	18.0°	448442	448443	448444	448445
L	2.00	9.50	18.0°	437444	442612	427085	377858
L	2.20	10.00	18.0°	448446	448447	448448	448449
L	2.50	10.50	18.0°	437446	442615	427087	377857

A8C-R

R	1.00	5.00	18.0°	441559	442494	448450	448453
R	1.20	6.50	18.0°	448457	448456	448451	448454
R	1.25	6.50	18.0°	441561	442497	448452	448455
R	1.50	8.50	18.0°	437448	436054	427084	377856
R	1.80	9.00	18.0°	448458	448459	448460	448461
R	2.00	9.50	18.0°	437450	442613	427086	377855
R	2.20	10.00	18.0°	448462	448463	448464	448465
R	2.50	10.50	18.0°	437452	442616	427088	377854

Weitere Ausführungen auf Anfrage
Other executions on request

A C RS

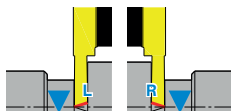
Abstechen Gegenspindel mit verstärkten Radien
Parting off counter-spindle with reinforced radius



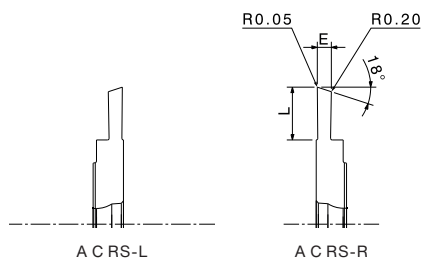
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A8C-L RS

L	1.50	8.50	448466	448479	448492	448581
L	1.80	9.00	448467	448480	448493	448582
L	2.00	9.50	448468	448481	448494	448583
L	2.20	10.00	448469	448482	448495	448584
L	2.50	10.50	448470	448483	448496	448585

A8C-R RS

R	1.50	8.50	448471	448484	448497	448586
R	1.80	9.00	448472	448485	448498	448587
R	2.00	9.50	448473	448486	448499	448588
R	2.20	10.00	448474	448487	448500	448589
R	2.50	10.50	448475	448488	448501	448590

Weitere Ausführungen auf Anfrage
Other executions on request

A C BC12

Abstechen Gegenspindel mit Spanwinkel von 12°
Parting off counter spindle with rake angle of 12°

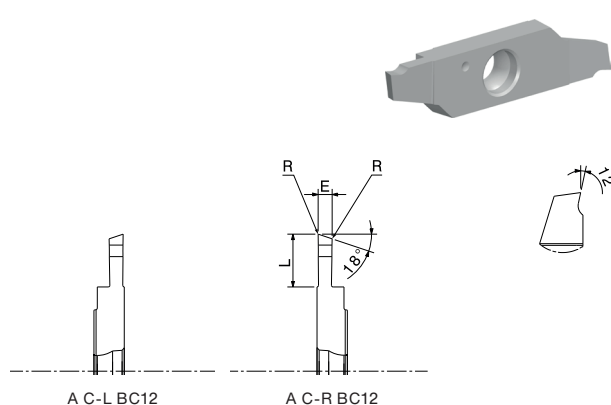
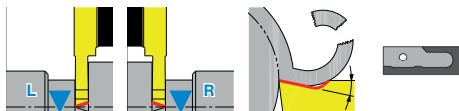


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3		

Schruppen
Roughing



Schlichten
Finishing



A C-L BC12

A C-R BC12

Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A6C-L BC12

L	0.50	1.50	-	448476	448489	448502	448591
L	0.50	1.50	0.03	448477	448490	448503	448592
L	0.60	2.00	-	448478	448491	448504	448593
L	0.75	2.50	-	437483	442637	448505	417624
L	0.80	2.50	-	448594	448595	448506	448596
L	1.00	3.50	-	437484	442639	448507	417625
L	1.00	3.50	0.03	448597	448598	448508	448599
L	1.20	4.50	0.03	448600	448601	448509	448602
L	1.25	4.50	-	437485	442641	448510	417626
L	1.50	5.50	-	437486	442643	448511	417627
L	1.50	5.50	0.03	448603	448604	448512	448605
L	1.80	6.00	0.03	448606	448607	448513	448608
L	2.00	6.50	-	437487	442645	448514	417628
L	2.00	6.50	0.03	448609	448613	448515	448617

A6C-R BC12

R	0.50	1.50	-	448610	448614	448516	448618
R	0.50	1.50	0.03	448611	448615	448517	448619
R	0.60	2.00	-	448612	448616	448518	448620
R	0.75	2.50	-	437488	442638	448519	417629
R	0.80	2.50	-	448621	448622	448520	448623
R	1.00	3.50	-	437489	442640	448521	417630
R	1.00	3.50	0.03	448624	448625	448522	448626
R	1.20	4.50	0.03	448627	448628	448523	448629
R	1.25	4.50	-	437490	442642	448524	417631
R	1.50	5.50	-	437491	442644	448525	417632
R	1.50	5.50	0.03	448630	448631	448526	448632
R	1.80	6.00	0.03	448633	448634	448527	448635
R	2.00	6.50	-	437492	442646	448528	417633
R	2.00	6.50	0.03	448636	448650	448529	448664

Weitere Ausführungen auf Anfrage
Other executions on request

A C BC12

Abstechen Gegenspindel mit Spanwinkel von 12°
Parting off counter spindle with rake angle of 12°

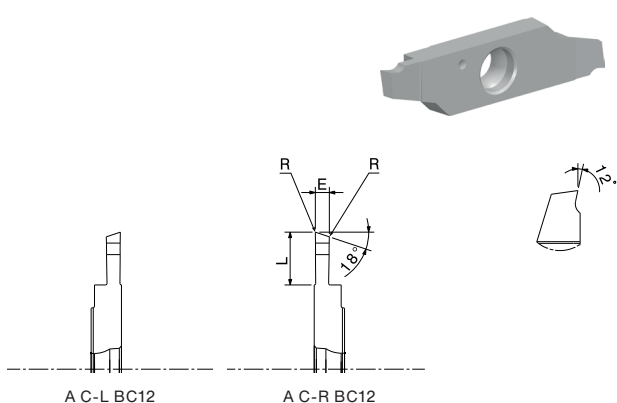


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3		

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A8C-L BC12

L	1.50	8.50	0.03	448637	448651	448530	448665
L	1.80	9.00	0.03	448638	448652	448531	448666
L	2.00	9.50	0.03	448639	448653	448532	448667
L	2.20	10.00	0.03	448640	448654	448533	448668
L	2.50	10.50	0.03	448641	448655	448534	448669

A8C-R BC12

R	1.50	8.50	0.03	448642	448656	448535	448670
R	1.80	9.00	0.03	448643	448657	448536	448671
R	2.00	9.50	0.03	448644	448658	448537	448672
R	2.20	10.00	0.03	448645	448659	448538	448673
R	2.50	10.50	0.03	448646	448660	448539	448674

Weitere Ausführungen auf Anfrage
Other executions on request

A C BC25

Abstechen Gegenspindel mit Spanwinkel von 25°
Parting off counter spindle with rake angle of 25°



P1

M3

N1

N2

N5

N6

N7

N8

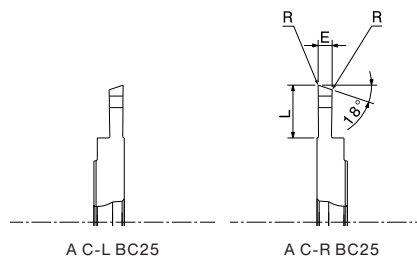
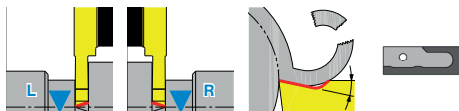
S1

S2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A6C-L BC25

L	0.50	1.50	-	448647	448661	448540	448675
L	0.50	1.50	0.03	448648	448662	448541	448676
L	0.60	2.00	-	448649	448663	448542	448677
L	0.75	2.50	-	437493	442647	448543	417634
L	0.80	2.50	-	448678	448679	448544	448680
L	1.00	3.50	-	437494	442649	448545	417635
L	1.00	3.50	0.03	448681	448683	448546	448685
L	1.20	4.50	0.03	448682	448684	448547	448686
L	1.25	4.50	-	437495	442651	448548	417636
L	1.50	5.50	-	437496	442653	448549	417637
L	1.50	5.50	0.03	448687	448689	448550	448691
L	1.80	6.00	0.03	448688	448690	448551	448692
L	2.00	6.50	-	437497	442655	448552	417638
L	2.00	6.50	0.03	448693	448697	448553	448701

A6C-R BC25

R	0.50	1.50	-	448694	448698	448554	448702
R	0.50	1.50	0.03	448695	448699	448555	448703
R	0.60	2.00	-	448696	448700	448556	448704
R	0.75	2.50	-	437498	442648	448557	417639
R	0.80	2.50	-	448705	448706	448558	448707
R	1.00	3.50	-	437499	442650	448559	417640
R	1.00	3.50	0.03	448708	448710	448560	448712
R	1.20	4.50	0.03	448709	448711	448561	448713
R	1.25	4.50	-	437500	442652	448562	417641
R	1.50	5.50	-	437501	442654	448563	417642
R	1.50	5.50	0.03	448714	448716	448564	448718
R	1.80	6.00	0.03	448715	448717	448565	448719
R	2.00	6.50	-	437502	442656	448566	417643
R	2.00	6.50	0.03	448720	448731	448567	448742

Weitere Ausführungen auf Anfrage
Other executions on request

A C BC25

Abstechen Gegenspindel mit Spanwinkel von 25°
Parting off counter spindle with rake angle of 25°



P1

M3

N1

N2

N5

N6

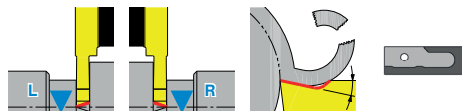
N7

N8

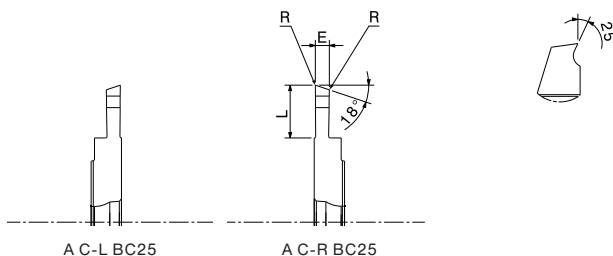
S1

S2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	R	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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A8C-L BC25

L	1.50	8.50	0.03	448721	448732	448568	448743
L	1.80	9.00	0.03	448722	448733	448569	448744
L	2.00	9.50	0.03	448723	448734	448570	448745
L	2.20	10.00	0.03	448724	448735	448571	448746
L	2.50	10.50	0.03	448725	448736	448572	448747

A8C-R BC25

R	1.50	8.50	0.03	448726	448737	448573	448748
R	1.80	9.00	0.03	448727	448738	448574	448749
R	2.00	9.50	0.03	448728	448739	448575	448750
R	2.20	10.00	0.03	448729	448740	448576	448751
R	2.50	10.50	0.03	448730	448741	448577	448752

Weitere Ausführungen auf Anfrage
Other executions on request