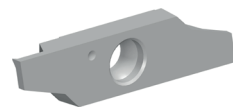


SH6 FC

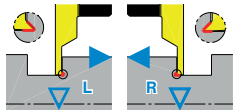
Rückeinstisch
Back groove



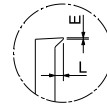
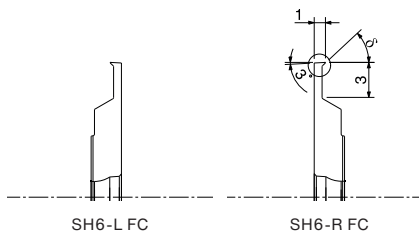
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2			



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	δ	$\varnothing$ min.	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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SH6-L FC

L	0.03	0.20	45.0°	0.00	449978	449988	449998	450008
L	0.05	0.30	45.0°	0.00	449979	449989	449999	450009
L	0.08	0.50	45.0°	0.00	449980	449990	450000	450010
L	0.03	0.20	43.0°	0.00	450852	450853	450854	450855
L	0.05	0.30	43.0°	0.00	450856	450857	452960	452961
L	0.08	0.50	43.0°	0.00	452962	452963	452964	452965

SH6-R FC

R	0.03	0.20	45.0°	0.00	436499	436549	431760	431761
R	0.05	0.30	45.0°	0.00	436500	436550	431763	431764
R	0.08	0.50	45.0°	0.00	450011	450062	450113	450164
R	0.03	0.20	43.0°	0.00	452966	452967	452968	452969
R	0.05	0.30	43.0°	0.00	452970	452971	452972	452973
R	0.08	0.50	43.0°	0.00	452974	452975	452976	452977

Weitere Ausführungen auf Anfrage
Other executions on request

SH6 FC G

Rückeinstisch mit geschliffenen Freiwinkeln nach der Beschichtung
Back groove with ground clearance angle after coating

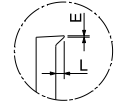
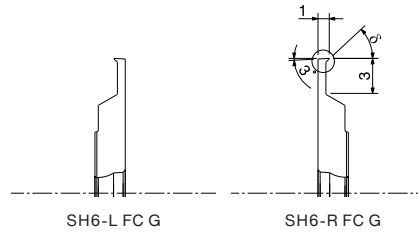
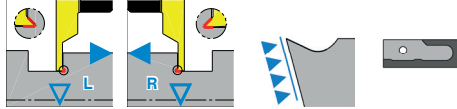


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2			

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	L	δ	$\varnothing$ min.	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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SH6-L FC G

L	0.03	0.20	45.0°	0.00	-	450063	450114	450165
L	0.05	0.30	45.0°	0.00	-	450064	450115	450166
L	0.08	0.50	45.0°	0.00	-	450065	450116	450167
L	0.03	0.20	43.0°	0.00	-	452978	452979	452980
L	0.05	0.30	43.0°	0.00	-	452981	452982	452983
L	0.08	0.50	43.0°	0.00	-	452984	452985	452986

SH6-R FC G

R	0.03	0.20	45.0°	0.00	-	450066	450117	450168
R	0.05	0.30	45.0°	0.00	-	450067	450118	450169
R	0.08	0.50	45.0°	0.00	-	450068	450119	450170
R	0.03	0.20	43.0°	0.00	-	452987	452988	452989
R	0.05	0.30	43.0°	0.00	-	452990	452991	452992
R	0.08	0.50	43.0°	0.00	-	452993	452994	452995

Weitere Ausführungen auf Anfrage
Other executions on request