

DH6 FC

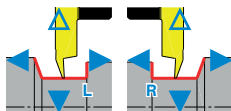
Rückwärts Drehen
Back turning



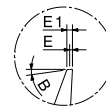
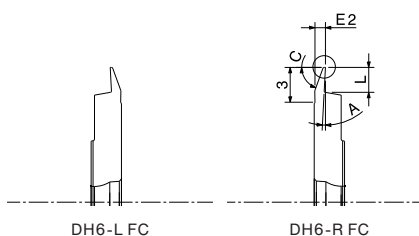
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2



Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E1	E2	L	A	B	C	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DH6-L FC

L	0.10	-	0.80	2.20	3.0°	-	45.0°	437575	442782	426930	426938
L	0.03	-	0.80	2.20	3.0°	-	70.0°	437576	440300	426931	426939
L	0.10	-	0.80	2.20	3.0°	-	70.0°	437577	442786	426932	426940
L	0.03	0.10	0.80	2.20	3.0°	8.0°	70.0°	437578	442886	426933	426941
L	0.10	-	1.00	2.70	3.0°	-	45.0°	437579	440734	426934	426942
L	0.03	-	1.00	2.70	3.0°	-	70.0°	437580	440323	426935	426943
L	0.10	-	1.00	2.70	3.0°	-	70.0°	437581	442884	426936	426944
L	0.03	0.10	1.00	2.70	3.0°	8.0°	70.0°	437582	441023	426937	426945

DH6-R FC

R	0.10	-	0.80	2.20	3.0°	-	45.0°	437560	441975	426990	426998
R	0.03	-	0.80	2.20	3.0°	-	70.0°	437561	440723	426991	426999
R	0.10	-	0.80	2.20	3.0°	-	70.0°	437562	434797	426992	427000
R	0.03	0.10	0.80	2.20	3.0°	8.0°	70.0°	437563	438421	426993	427001
R	0.10	-	1.00	2.70	3.0°	-	45.0°	437564	439642	426994	427002
R	0.03	-	1.00	2.70	3.0°	-	70.0°	437565	442840	426995	427003
R	0.10	-	1.00	2.70	3.0°	-	70.0°	437566	440126	426996	427004
R	0.03	0.10	1.00	2.70	3.0°	8.0°	70.0°	437567	438422	426997	427005

Weitere Ausführungen auf Anfrage
Other executions on request

DH6 FC G

Rückwärts Drehen mit geschliffenen Freiwinkeln nach der Beschichtung
Back turning with ground clearance angle after coating

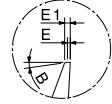
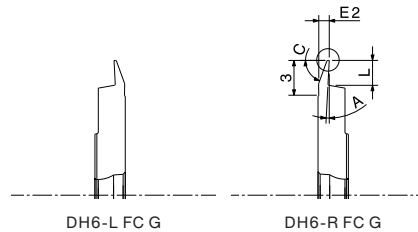
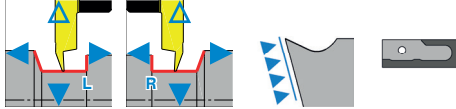


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Dir.	E	E1	E2	L	A	B	C	Unbeschichtet Uncoated Art. N°	DWS Art. N°	D30 Art. N°	D60 Art. N°
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DH6-L FC G

L	0.10	-	0.80	2.20	3.0°	-	45.0°	-	442890	426946	426954
L	0.03	-	0.80	2.20	3.0°	-	70.0°	-	442892	426947	426955
L	0.10	-	0.80	2.20	3.0°	-	70.0°	-	442894	426948	426956
L	0.03	0.10	0.80	2.20	3.0°	8.0°	70.0°	-	442906	426949	426957
L	0.10	-	1.00	2.70	3.0°	-	45.0°	-	442896	426950	426958
L	0.03	-	1.00	2.70	3.0°	-	70.0°	-	442898	426951	426959
L	0.10	-	1.00	2.70	3.0°	-	70.0°	-	442900	426952	426960
L	0.03	0.10	1.00	2.70	3.0°	8.0°	70.0°	-	442908	426953	426961

DH6-R FC G

R	0.10	-	0.80	2.20	3.0°	-	45.0°	-	440214	427006	427014
R	0.03	-	0.80	2.20	3.0°	-	70.0°	-	442893	427007	427015
R	0.10	-	0.80	2.20	3.0°	-	70.0°	-	442895	427008	427016
R	0.03	0.10	0.80	2.20	3.0°	8.0°	70.0°	-	442907	427009	427017
R	0.10	-	1.00	2.70	3.0°	-	45.0°	-	442897	427010	427018
R	0.03	-	1.00	2.70	3.0°	-	70.0°	-	442899	427011	427019
R	0.10	-	1.00	2.70	3.0°	-	70.0°	-	442901	427012	427020
R	0.03	0.10	1.00	2.70	3.0°	8.0°	70.0°	-	438476	427013	427021

Weitere Ausführungen auf Anfrage
Other executions on request