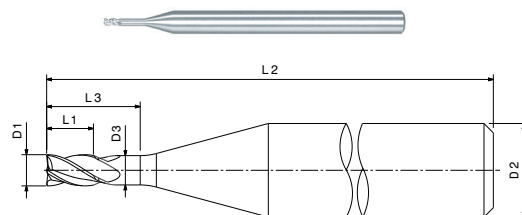
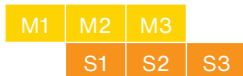


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Fraise Torx®
Fresa Torx®



Torx®	D1 +0 / -0.01	L1	D2	L2	D3	L3	Z	DWX Art. N°
T4	0.20	0.30	3	39	0.18	0.60	3	443713
T5	0.25	0.38	3	39	0.24	0.75	3	443715
T6 / T7	0.30	0.45	3	39	0.28	0.90	3	443716
T8 / T10	0.40	0.60	3	39	0.38	1.20	4	443717
T10 / T15	0.50	0.75	3	39	0.47	1.50	4	443718
T20	0.60	0.90	3	39	0.56	1.80	4	443719
T25	0.80	1.20	3	39	0.75	2.40	4	443720
T30	1.00	1.50	3	39	0.94	3.00	4	443721

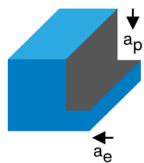
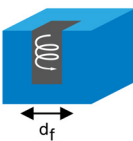


Torx®	D1 +0 / -0.01	L1	D2	L2	D3	L3	Z	DWX Art. N°
T4	0.20	0.30	3	39	0.18	1.00	3	443722
T5	0.25	0.38	3	39	0.24	1.25	3	443723
T6 / T7	0.30	0.45	3	39	0.28	1.50	3	443724
T8 / T10	0.40	0.60	3	39	0.38	2.00	4	443725
T10 / T15	0.50	0.75	3	39	0.47	2.50	4	443726
T20	0.60	0.90	3	39	0.56	3.00	4	443727
T25	0.80	1.20	3	39	0.75	4.00	4	443728
T30	1.00	1.50	3	39	0.94	5.00	4	443729

Autres dimensions et revêtements sur demande
Altre dimensioni e rivestimenti su richiesta

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Paramètres de coupe
Parametri di taglio

Application Applicazione	Contournage Contornatura	Interpolation hélicoïdal Interpolazione elicoidale	
Fonction Funzione			
a_p	$\leq 0.5 \times D_1$	Pitch	$0.2 - 0.8 \times D_1$
a_e	$\leq 0.1 \times D_1$		
V_C	$\times 1$		
f_z	$\times 1$		

ISO	V_c [m/min]			f_z [mm]		
	T 4 - 7	T 8 - 15	T 20 - 30	T 4 - 7	T 8 - 15	T 20 - 30
P1						
P2						
P3						
P4						
P5						
M1	30 - 50	40 - 70	60 - 100	0.001 - 0.003	0.003 - 0.006	0.006 - 0.010
M2	30 - 50	40 - 70	60 - 100	0.001 - 0.003	0.003 - 0.006	0.006 - 0.010
M3	30 - 50	40 - 70	60 - 100	0.001 - 0.003	0.003 - 0.006	0.006 - 0.010
K1						
N1						
N2						
N3						
N4						
N5						
N6						
N7						
N8						
S1	30 - 50	40 - 70	60 - 100	0.001 - 0.003	0.003 - 0.006	0.006 - 0.010
S2	30 - 50	40 - 70	60 - 100	0.001 - 0.003	0.003 - 0.006	0.006 - 0.010
S3	30 - 50	40 - 70	60 - 100	0.001 - 0.003	0.003 - 0.006	0.006 - 0.010
H1						
H2						

Valeurs indicatives
Valori indicativi