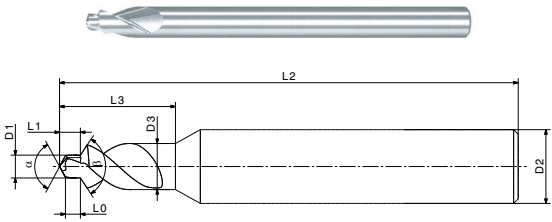


DR0608-AR01101

Torx® Pilotbohrer
Torx® Pilot drill



P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



Torx®	D1 ±0.01	L1	D2	L2	D3	L3	L0	β	DWX Art. N°
T4	0.90	0.70	3	39	2.20	4.5	0.54	120	444174
T5	1.00	0.88	3	39	2.20	5	0.70	120	444175
T6	1.20	1.06	3	39	2.30	6	0.84	120	444176
T7	1.40	1.05	3	39	3.00	-	0.80	120	444177
T8	1.60	1.41	3	39	3.00	-	1.12	120	444178
T10	1.90	1.42	4	51	4.00	-	1.07	120	444179
T15	2.30	1.80	4	51	4.00	-	1.38	120	444180
T20	2.70	2.15	6	51	5.00	-	1.66	120	444181
T25	3.10	2.84	6	51	6.00	-	2.28	120	444182
T30	3.80	3.52	6	51	6.00	-	2.83	120	444183

Weitere Beschichtungen oder kundenspezifische Lösungen auf Anfrage
Other coatings or customized solutions are available on request

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Schnittparameter
Cutting parameters

ISO	V _c [m/min]	f _U [mm]		
		T 4 - 8	T 10 - 15	T 20 - 30
P1				
P2				
P3				
P4				
P5				
M1	20 - 30	0.020 - 0.035	0.040 - 0.060	0.060 - 0.080
M2	20 - 30	0.020 - 0.035	0.040 - 0.060	0.060 - 0.080
M3	20 - 30	0.020 - 0.035	0.040 - 0.060	0.060 - 0.080
K1				
N1				
N2				
N3				
N4				
N5				
N6				
N7				
N8				
S1	20 - 30	0.010 - 0.020	0.020 - 0.030	0.030 - 0.060
S2	20 - 30	0.010 - 0.020	0.020 - 0.030	0.030 - 0.060
S3	20 - 30	0.010 - 0.020	0.020 - 0.030	0.030 - 0.060
H1				
H2				

Richtwerte
Indicative values