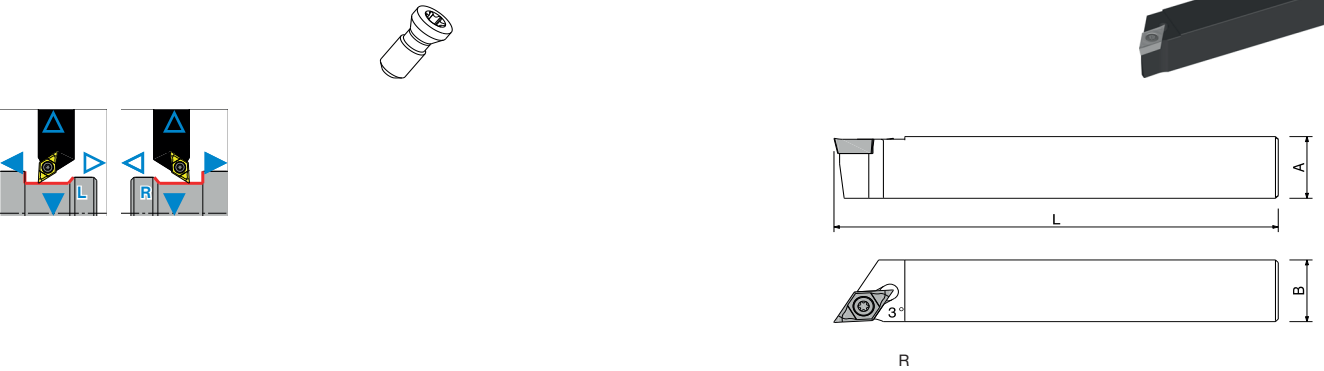




Wendeschneidplatten Inserts	Bezeichnung Designation	A x B x L	Dir. L Art. N°	Dir. R Art. N°
SDJCL & SDJCR				
DC**0702**	SDJCL/R 0808X 07	8 x 8 x 115	447680	447628
DC**0702**	SDJCL/R 1010X 07	10 x 10 x 115	447681	447629
DC**0702**	SDJCL/R 1212X 07	12 x 12 x 130	447682	447630
DC**11T3**	SDJCL/R 1212X 11	12 x 12 x 130	447683	447631
DC**11T3**	SDJCL/R 1616X 11	16 x 16 x 130	447684	447632

SDJC-C

Werkzeughalter für D-Wendeschneidplatten mit Innenkühlung
Toolholder with integrated coolant for D inserts



Wendeschneidplatten Inserts	Bezeichnung Designation	A x B x L	Dir. L Art. N°	Dir. R Art. N°
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SDJCL-C & SDJCR-C

DC**0702**	SDJCL/R 1010J 07-C	10 x 10 x 110	447685	447633
DC**0702**	SDJCL/R 1212J 07-C	12 x 12 x 110	447686	447634
DC**11T3**	SDJCL/R 1212J 11-C	12 x 12 x 110	447687	447635
DC**11T3**	SDJCL/R 1616J 11-C	16 x 16 x 110	447688	447636

SDJC-Q

Schnellwechselköpfe für D-Wendeschneidplatten mit Innenkühlung
 Toolholder with quick-change heads and integrated coolant for D inserts



Wendeschneidplatten Inserts	Bezeichnung Designation	A x B x L	Dir. L Art. N°	Dir. R Art. N°
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SDJCL-Q & SDJCR-Q

DC**0702**	SDJCL/R 1010X 07-Q	10 x 10 x 20	447689	447637
DC**0702**	SDJCL/R 1212X 07-Q	12 x 12 x 20	447690	447638
DC**11T3**	SDJCL/R 1212X 11-Q	12 x 12 x 25	447691	447639
DC**11T3**	SDJCL/R 1616X 11-Q	16 x 16 x 25	447692	447640

Q

Grundhalter für Schnellwechselköpfe
 Tool holder for quick interchangeable heads



A x B x L	Art. N°
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Q

10 x 10 x 80	448013
12 x 12 x 80	448014
16 x 16 x 80	448015

Werkzeughalter mit Schraube & Schraubenzieher geliefert
 Toolholder provided with screw & screwdriver

E SDUC

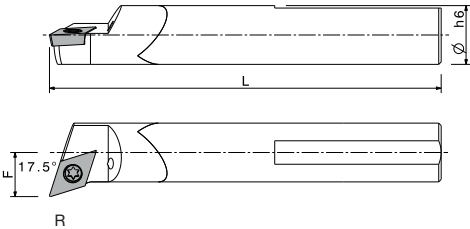
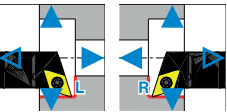
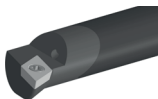
Hartmetall-Bohrstangen für D-Wendeschneidplatten mit Innenkühlung
Carbide boring bars with integrated coolant for D inserts



Wendeschneidplatten Inserts	Bezeichnung Designation	Ø x L	Ø min.	F	Dir. L Art. N°	Dir. R Art. N°
E SDUCL & E SDUCR						
DC**0702**	E10M SDUCL/R 07	10 x 150	12.5	7.0	450226	450228
DC**0702**	E12Q SDUCL/R 07	12 x 180	15.5	9.0	450227	450229

E SDQC

Hartmetall-Bohrstangen für D-Wendeschneidplatten mit Innenkühlung
Carbide boring bars with integrated coolant for D inserts



Wendeschneidplatten Inserts	Bezeichnung Designation	Ø x L	Ø min.	F	Dir. L Art. N°	Dir. R Art. N°
E SDQCL & E SDQCR						
DC**0702**	E08K SDQCL/R 07	8 x 125	11.5	6.5	450230	450233
DC**0702**	E10M SDQCL/R 07	10 x 150	12.5	7.0	450231	450234
DC**0702**	E12Q SDQCL/R 07	12 x 180	15.5	9.0	450232	450235

Werkzeughalter mit Schraube & Schraubenzieher geliefert
Toolholder provided with screw & screwdriver

DCGT FN-GB03

Vielseitig einsetzbare Wendeschneidplatten mit hochfesten Schneidkanten
Multi-purpose inserts with high-strength sharp edges

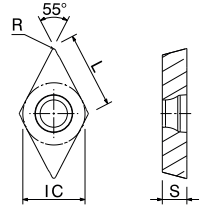
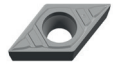
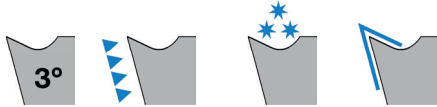


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2	S3	H1	H2

Schruppen
Roughing



Schlichten
Finishing



Bezeichnung Designation	IC	L	S	R	DWS Art. N°
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DCGT FN-GB03

DCGT 070201 FN-GB03	6.350	7.80	2.38	0.10	447467
DCGT 070202 FN-GB03	6.350	7.80	2.38	0.20	447468
DCGT 070204 FN-GB03	6.350	7.80	2.38	0.40	447469
DCGT 11T301 FN-GB03	9.525	11.60	3.97	0.10	447470
DCGT 11T302 FN-GB03	9.525	11.60	3.97	0.20	447473
DCGT 11T304 FN-GB03	9.525	11.60	3.97	0.40	447474

DCGT FN-GB12

Wendeschneidplatten mit scharfer Schneidkante und Spankontrolle
Inserts with sharp cutting edge and chip control

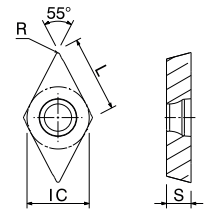
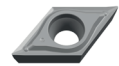


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schruppen
Roughing



Schlichten
Finishing



Bezeichnung Designation	IC	L	S	R	DWS Art. N°
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DCGT FN-GB12

DCGT 070201 FN-GB12	6.350	7.80	2.38	0.10	443164
DCGT 070202 FN-GB12	6.350	7.80	2.38	0.20	447481
DCGT 11T301 FN-GB12	9.525	11.60	3.97	0.10	447482
DCGT 11T302 FN-GB12	9.525	11.60	3.97	0.20	447483
DCGT 11T304 FN-GB12	9.525	11.60	3.97	0.40	447484

DCGT EN-GG19

Schrupp-Wendescheidplatten mit verstärkten Schneidkanten
Roughing inserts with reinforced cutting edges

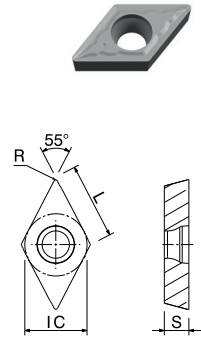
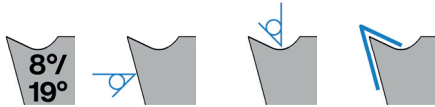


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7		S1	S2			

Schruppen
Roughing



Schlichten
Finishing



Bezeichnung Designation	IC	L	S	R	DWX Art. N°
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DCGT EN-GG19					
DCGT 070201 EN-GG19	6.350	7.80	2.38	0.10	447485
DCGT 070202 EN-GG19	6.350	7.80	2.38	0.20	447486
DCGT 070204 EN-GG19	6.350	7.80	2.38	0.40	447487
DCGT 070208 EN-GG19	6.350	7.80	2.38	0.80	447488
DCGT 11T302 EN-GG19	9.525	11.60	3.97	0.20	447490
DCGT 11T304 EN-GG19	9.525	11.60	3.97	0.40	447491
DCGT 11T308 EN-GG19	9.525	11.60	3.97	0.80	447492

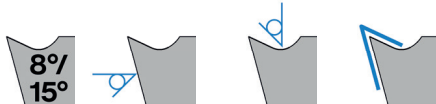
DCMT EN-GM15

Hochleistungs-Schruppwendeplatten
High-performance roughing inserts



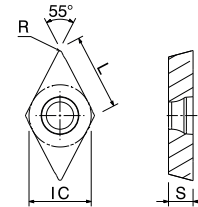
P1	P2	P3	P4	P5	M1	M2	M3	N1	N2
N3	N4	N5	N6	N7		S1	S2		

Schruppen
Roughing



Schlichten
Finishing

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Bezeichnung Designation	IC	L	S	R	DWX Art. N°
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DCMT EN-GM15

DCMT 070202 EN-GM15	6.350	7.80	2.38	0.20	447493
DCMT 070204 EN-GM15	6.350	7.80	2.38	0.40	446545
DCMT 070208 EN-GM15	6.350	7.80	2.38	0.80	446546
DCMT 11T302 EN-GM15	9.525	11.60	3.97	0.20	447496
DCMT 11T304 EN-GM15	9.525	11.60	3.97	0.40	447497
DCMT 11T308 EN-GM15	9.525	11.60	3.97	0.80	447498

DCGT FL/FR-GP15

Superfinish-Wendeschneidplatten für geringe Schnittiefen
Superfinishing inserts for low cutting depths



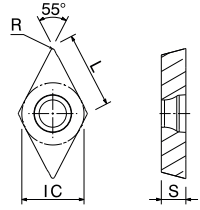
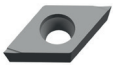
P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen
Roughing

-

Schlichten
Finishing

▶ ▶ ▶



Bezeichnung Designation	IC	L	S	R	DWS Art. N°	Cermet Art. N°
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DCGT FL-GP15 & DCGT FR-GP15

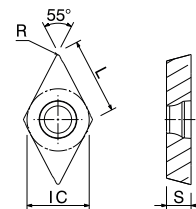
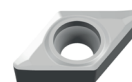
DCGT 11T3005 FL-GP15	9.525	11.60	3.97	0.05	447520	447524
DCGT 11T301 FL-GP15	9.525	11.60	3.97	0.10	445025	438924
DCGT 11T302 FL-GP15	9.525	11.60	3.97	0.20	447521	447525
DCGT 11T3005 FR-GP15	9.525	11.60	3.97	0.05	447522	447526
DCGT 11T301 FR-GP15	9.525	11.60	3.97	0.10	445024	438510
DCGT 11T302 FR-GP15	9.525	11.60	3.97	0.20	447523	447527

DCGX FN-GA25

Polierte Wendeschneidplatten für die Bearbeitung von Aluminiumlegierungen
Polished inserts for machining aluminum alloys



N1 N2



N3 N4 N5 N6 N7 N8 S1 S2 S3

Schruppen
Roughing

►►



Schlichten
Finishing

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Bezeichnung Designation	IC	L	S	R	Unbeschichtet Uncoated Art. N°
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DCGX FN-GA25

DCGX 070202 FN-GA25	6.350	7.80	2.38	0.20	440033
DCGX 070204 FN-GA25	6.350	7.80	2.38	0.40	438945
DCGX 070208 FN-GA25	6.350	7.80	2.38	0.80	447528
DCGX 11T302 FN-GA25	9.525	11.60	3.97	0.20	438376
DCGX 11T304 FN-GA25	9.525	11.60	3.97	0.40	440753
DCGX 11T308 FN-GA25	9.525	11.60	3.97	0.80	447529

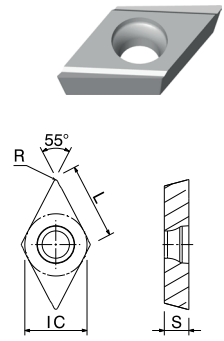
DCET FL/FR-DG15

Vielseitige Wendeschneidplatten zum Superfinishing
Multi-purpose superfinishing inserts



P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	H2

Schruppen Roughing
-
Schlichten Finishing
▶ ▶ ▶



Bezeichnung Designation	IC	L	S	R	D20 Art. N°	D60 Art. N°
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DCET FL-DG15 & DCET FR-DG15

DCET 0702003 FL-DG15	6.350	7.80	2.38	0.03	418229	418251
DCET 070201 FL-DG15	6.350	7.80	2.38	0.10	418230	418252
DCET 070202 FL-DG15	6.350	7.80	2.38	0.20	418231	418253
DCET 070204 FL-DG15	6.350	7.80	2.38	0.40	418232	418254
DCET 0702003 FR-DG15	6.350	7.80	2.38	0.03	418233	418255
DCET 070201 FR-DG15	6.350	7.80	2.38	0.10	418234	418256
DCET 070202 FR-DG15	6.350	7.80	2.38	0.20	418235	418257
DCET 070204 FR-DG15	6.350	7.80	2.38	0.40	418236	418258
DCET 11T3005 FL-DG15	9.525	11.60	3.37	0.05	418237	418259
DCET 11T301 FL-DG15	9.525	11.60	3.37	0.10	418238	418260
DCET 11T302 FL-DG15	9.525	11.60	3.37	0.20	418239	418261
DCET 11T304 FL-DG15	9.525	11.60	3.37	0.40	418240	418262
DCET 11T308 FL-DG15	9.525	11.60	3.37	0.80	418241	418263
DCET 11T3005 FR-DG15	9.525	11.60	3.37	0.05	418242	418264
DCET 11T301 FR-DG15	9.525	11.60	3.37	0.10	418243	418265
DCET 11T302 FR-DG15	9.525	11.60	3.37	0.20	418244	418266
DCET 11T304 FR-DG15	9.525	11.60	3.37	0.40	418245	418267
DCET 11T308 FR-DG15	9.525	11.60	3.37	0.80	418246	418268

DCGT FN-DS15

Vielseitige Schrapp- und Semifinish-Wendeschneidplatten
Multi-purpose roughing and semi-finishing inserts

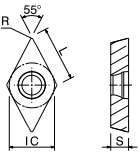
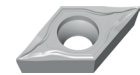
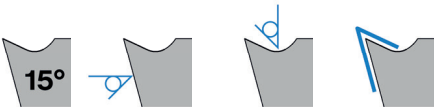


P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	

Schrappen
Roughing



Schlichten
Finishing



Bezeichnung Designation	IC	L	S	R	D20 Art. N°	D30 Art. N°	D60 Art. N°
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DCGT EN-DS15

DCGT 11T302 EN-DS15	9.525	11.60	3.37	0.20	427451	427452	427453
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