

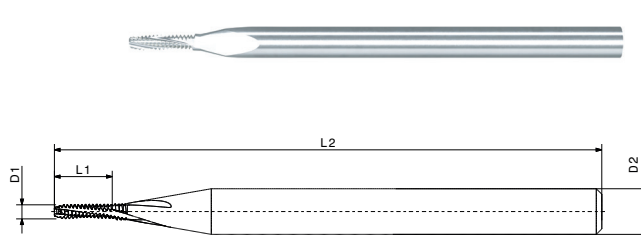
TH0141-SR01101

Gewindebohrer rechtsgenutet
Right hand spiral thread tap



K1 N1 N2

N3 N4 N5 N6 N7 N8



M	P	D1	L1	D2	L2	Z	Toleranz Tolerance		Art. N°	DWS Art. N°
0.30	0.080	0.30	1.10	1.5	32	3	4H	0.23	439665	455824
0.35	0.090	0.35	1.30	1.5	32	3	4H	0.28	439787	455825
0.40	0.100	0.40	1.50	1.5	32	3	4H	0.32	439788	455826
0.50	0.125	0.50	1.90	1.5	32	3	4H	0.41	439789	455827
0.60	0.150	0.60	2.30	1.5	32	3	4H	0.50	439790	455828
0.70	0.175	0.70	2.60	1.5	32	3	4H	0.58	439791	455829
0.80	0.200	0.80	3.00	1.5	32	3	4H	0.66	439792	455830
0.90	0.225	0.90	3.40	1.5	32	3	4H	0.74	439793	455831
1.00	0.250	1.00	3.80	2.0	32	3	4H	0.75	439794	455832
1.20	0.250	1.20	4.50	2.0	32	3	4H	0.95	439796	455833
1.40	0.300	1.40	5.30	2.0	32	3	4H	1.10	439798	455834
1.60	0.350	1.60	6.00	2.0	32	3	6H	1.25	456100	455835
1.80	0.350	1.80	6.80	2.0	32	3	6H	1.25	456101	455836
2.00	0.400	2.00	7.50	3.0	39	3	6H	1.60	439802	455837
2.30	0.400	2.30	8.60	3.0	39	3	6H	1.90	439803	455838
2.50	0.450	2.50	9.40	3.0	39	3	6H	2.10	439804	455839
2.60	0.450	2.60	9.80	3.0	39	3	6H	2.15	439805	455840
3.00	0.500	3.00	11.30	4.0	51	3	6H	2.55	439806	455841



S	P	D1	L1	D2	L2	Z		Art. N°	DWS Art. N°
0.30	0.080	0.30	1.10	1.5	32	3	0.23	439665	455842
0.35	0.090	0.35	1.30	1.5	32	3	0.28	439787	455843
0.40	0.100	0.40	1.50	1.5	32	3	0.32	439788	455844
0.50	0.125	0.50	1.90	1.5	32	3	0.41	439789	455845
0.60	0.150	0.60	2.30	1.5	32	3	0.50	439790	455846
0.70	0.175	0.70	2.60	1.5	32	3	0.58	439791	455847
0.80	0.200	0.80	3.00	1.5	32	3	0.66	439792	455848
0.90	0.225	0.90	3.40	1.5	32	3	0.74	439793	455849
1.00	0.250	1.00	3.80	2.0	32	3	0.82	439795	455850
1.20	0.250	1.20	4.50	2.0	32	3	1.02	439797	455851
1.40	0.300	1.40	5.30	2.0	32	3	1.18	439799	455852

Weitere Beschichtungen oder kundenspezifische Lösungen auf Anfrage
Other coatings or customized solutions are available on request

TH0141-SR01101

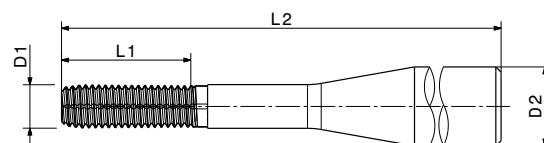
Schnittparameter
Cutting parameters

ISO	V _c [m/min]	
	Ø 0.30 - 1.40	Ø 1.60 - 3.00
P1		
P2		
P3		
P4		
P5		
M1		
M2		
M3		
K1	6 - 12	14 - 20
N1	6 - 12	14 - 20
N2	6 - 12	14 - 20
N3	6 - 12	14 - 20
N4	6 - 12	14 - 20
N5	6 - 12	14 - 20
N6	6 - 12	14 - 20
N7	6 - 12	14 - 20
N8	6 - 12	14 - 20
S1		
S2		
S3		
H1		
H2		

Richtwerte
Indicative values

TH0205-SR01101

Gewindeformer
Thread former



N3 N4 N5 N6 N7 N8



M	P	D1	L1	D2	L2	Toleranz Tolerance		Art. N°	DWS Art. N°
0.50	0.125	0.50	1.50	1.5	32	4HX	0.44	455743	455801
0.60	0.150	0.60	1.80	1.5	32	4HX	0.53	455744	455802
0.70	0.175	0.70	2.10	1.5	32	4HX	0.62	455745	455803
0.80	0.200	0.80	2.40	1.5	32	4HX	0.71	455746	455804
0.90	0.225	0.90	2.70	1.5	32	4HX	0.80	455747	455805
1.00	0.250	1.00	3.00	2.0	32	4HX	0.88	455748	455806
1.20	0.250	1.20	3.60	2.0	32	4HX	1.08	455749	455807
1.40	0.300	1.40	4.20	2.0	32	4HX	1.25	456100	455808
1.60	0.350	1.60	4.80	2.0	32	6HX	1.45	456101	455809
1.80	0.350	1.80	5.40	2.0	32	6HX	1.65	439802	455810
2.00	0.400	2.00	6.00	3.0	39	6HX	1.80	443383	455811
2.30	0.400	2.30	6.90	3.0	39	6HX	2.10	439804	455812
2.50	0.450	2.50	7.50	3.0	39	6HX	2.30	443385	455813
2.60	0.450	2.60	7.80	3.0	39	6HX	2.40	455750	455814
3.00	0.500	3.00	9.00	4.0	51	6HX	2.80	455751	455815



S	P	D1	L1	D2	L2		Art. N°	DWS Art. N°
0.50	0.125	0.50	1.50	1.5	32	0.44	455743	455816
0.60	0.150	0.60	1.80	1.5	32	0.53	455744	455817
0.70	0.175	0.70	2.10	1.5	32	0.62	455745	455818
0.80	0.200	0.80	2.40	1.5	32	0.71	455746	455819
0.90	0.225	0.90	2.70	1.5	32	0.80	455747	455820
1.00	0.250	1.00	3.00	2.0	32	0.88	455748	455821
1.20	0.250	1.20	3.60	2.0	32	1.08	455749	455822
1.40	0.300	1.40	4.20	2.0	32	1.25	456100	455823

Weitere Beschichtungen oder kundenspezifische Lösungen auf Anfrage
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TH0205-SR01101

Schnittparameter
Cutting parameters

ISO	V _c [m/min]	
	Ø 0.30 - 1.40	Ø 1.60 - 3.00
P1		
P2		
P3		
P4		
P5		
M1		
M2		
M3		
K1		
N1	6 - 12	14 - 20
N2	6 - 12	14 - 20
N3	6 - 12	14 - 20
N4	6 - 12	14 - 20
N5	6 - 12	14 - 20
N6	6 - 12	14 - 20
N7	6 - 12	14 - 20
N8	6 - 12	14 - 20
S1		
S2		
S3		
H1		
H2		

Richtwerte
Indicative values