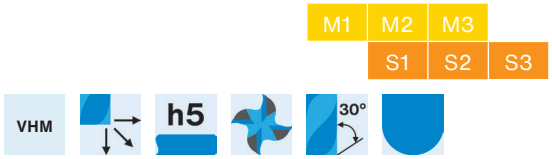
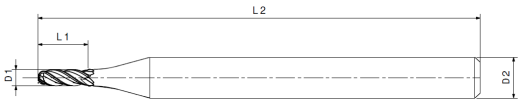
MI0116-AR01101

Fraise en bout hémisphérique Z4
Fresa cilindrica emisférica Z4









D1	L1	D2	L2	Z	DWX Art. N°
1.00	3.00	3	29	4	**460496**
1.50	4.50	3	29	4	**460497**
2.00	6.00	3	29	4	**460498**
2.50	7.00	3	29	4	**460499**
3.00	8.00	6	29	4	**460500**

Autres dimensions et revêtements sur demande
Altre dimensioni e rivestimenti su richiesta

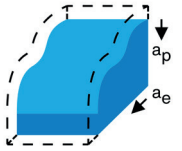
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Paramètres de coupe
Parametri di taglio

Application *Applicazione*	Copiage 3D *Copiatura 3D*

Fonction *Funzione*



a_p	0.1xD1
a_e	0.1xD1

		f_z [mm]		
ISO	V_c [m/min]	Ø 0.30 - 0.80	Ø 0.90 - 1.20	Ø 1.30 - 3.00
P1				
P2				
P3				
P4				
P5				
M1	280 - 350	0.007 - 0.015	0.010 - 0.030	0.020 - 0.040
M2	280 - 350	0.007 - 0.015	0.010 - 0.030	0.020 - 0.040
M3	280 - 350	0.007 - 0.015	0.010 - 0.030	0.020 - 0.040
K1				
N1				
N2				
N3				
N4				
N5				
N6				
N7				
N8				
S1	280 - 350	0.008 - 0.015	0.015 - 0.030	0.025 - 0.035
S2	280 - 350	0.008 - 0.015	0.015 - 0.030	0.025 - 0.035
S3	280 - 350	0.008 - 0.015	0.015 - 0.030	0.025 - 0.035
H1				
H2				

Valeurs indicatives
Valori indicativi

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