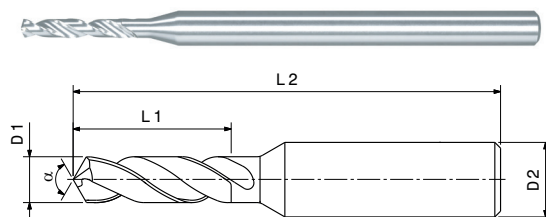


DR0101-NR01102

Mikrobohrer
Micro drill



P1	P2	P3	P4	P5	M1	M2	M3	K1	N1	N2
N3	N4	N5	N6	N7	N8	S1	S2	S3	H1	



D1 h6	L1	D2	L2	DWS Art. N°
0.80	2.80	3	39	451033
0.85	3.00	3	39	451034
0.90	3.20	3	39	451035
0.95	3.30	3	39	451036
1.00	3.70	3	39	451037
1.05	3.90	3	39	451038
1.10	4.10	3	39	451039
1.15	4.30	3	39	451040
1.20	4.40	3	39	451041
1.25	4.60	3	39	451042
1.30	4.80	3	39	451043
1.35	5.00	3	39	451044
1.40	5.20	3	39	451045
1.45	5.40	3	45	451046
1.50	5.50	3	45	451047
1.55	5.70	3	45	451048
1.60	5.90	3	45	451049
1.65	6.10	3	45	451050
1.70	6.30	3	45	451051
1.75	6.50	3	45	451052
1.80	6.60	3	45	451053
1.85	6.80	3	45	451054
1.90	7.00	3	45	451055
1.95	7.20	3	45	451056
2.00	7.40	3	45	451057
2.05	7.60	3	45	451058
2.10	7.70	3	45	451059
2.15	7.90	3	45	451060
2.20	8.10	3	45	451061
2.25	8.30	3	45	451062
2.30	8.50	3	45	451063
2.35	8.70	3	45	451064
2.40	8.80	3	45	451065
2.45	9.00	3	45	451066
2.50	9.20	3	45	451067
2.55	9.40	3	45	451068
2.60	9.60	3	45	451069
2.65	9.80	3	45	451070
2.70	9.90	3	45	451071
2.75	10.20	3	45	451072
2.80	10.30	3	45	451073
2.85	10.50	3	45	451074
2.90	10.70	3	45	451075
2.95	10.90	3	45	451076
3.00	11.00	3	45	451077

Weitere Beschichtungen oder kundenspezifische Lösungen auf Anfrage
Other coatings or customized solutions are available on request

DR0101-NR01102

Schnittparameter
Cutting parameters

ISO	V _c [m/min]	f _U [mm]		
		Ø 0.80 - 1.00	Ø 1.05 - 2.00	Ø 2.05 - 3.00
P1	40 - 70	0.010 - 0.016	0.015 - 0.023	0.020 - 0.030
P2	40 - 70	0.010 - 0.016	0.015 - 0.023	0.020 - 0.030
P3	40 - 70	0.010 - 0.016	0.015 - 0.023	0.020 - 0.030
P4	30 - 60	0.010 - 0.016	0.015 - 0.023	0.020 - 0.030
P5	30 - 50	0.010 - 0.016	0.015 - 0.023	0.020 - 0.030
M1	20 - 40	0.008 - 0.014	0.012 - 0.020	0.018 - 0.025
M2	25 - 50	0.008 - 0.014	0.012 - 0.020	0.018 - 0.025
M3	20 - 30	0.008 - 0.014	0.012 - 0.020	0.018 - 0.025
K1	40 - 70	0.010 - 0.016	0.015 - 0.023	0.020 - 0.030
N1	80 - 150	0.015 - 0.023	0.020 - 0.038	0.035-0.050
N2	80 - 150	0.015 - 0.023	0.020 - 0.038	0.035-0.050
N3	60 - 100	0.012 - 0.020	0.018 - 0.032	0.030-0.045
N4	50 - 80	0.010 - 0.016	0.015 - 0.023	0.020-0.030
N5	40 - 70	0.010 - 0.016	0.015 - 0.023	0.020-0.030
N6	80 - 150	0.015 - 0.023	0.020 - 0.038	0.035-0.050
N7	80 - 150	0.015 - 0.023	0.020 - 0.038	0.035-0.050
N8	80 - 150	0.015 - 0.023	0.020 - 0.038	0.035-0.050
S1	20 - 40	0.008 - 0.014	0.012 - 0.020	0.018 - 0.025
S2	15 - 30	0.008 - 0.014	0.012 - 0.020	0.018 - 0.025
S3	20 - 40	0.002 - 0.004	0.003 - 0.006	0.005 - 0.012
H1	20 - 40	0.002 - 0.004	0.003 - 0.006	0.005 - 0.012
H2	15 - 30	0.002 - 0.004	0.003 - 0.006	0.005 - 0.012

Richtwerte
Indicative values